

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 1: Long Sleeve Shirts (Tan or White Class B)		
a. Men's Size 14.5-17.5	NO BID	\$54.00
b. Men's Size 18-20	NO BID	\$58.00
c. Women's Size 30-42	NO BID	\$54.00
d. Women's Size 44-46	NO BID	\$58.00
Item 2: Short Sleeve Shirts (Tan or White Class B)		
a. Men's Size 14.5-17.5	NO BID	\$49.00
b. Men's Size 18-20	NO BID	\$54.00
c. Women's Size 30-42	NO BID	\$49.00
d. Women's Size 44-46	NO BID	\$54.00
Item 3: Long Sleeve Shirts (Tan with brown flaps and straps or White with brown flaps and straps)		
a. Men's Size 14.5-17.5	NO BID	\$74.00
b. Men's Size 18-20	NO BID	\$78.00
c. Women's Size 30-42	NO BID	\$74.00
d. Women's Size 44-46	NO BID	\$78.00
Item 4: Short Sleeve Shirts (Tan with brown flaps and straps or White with brown flaps and straps)		
a. Men's Size 14.5-17.5	NO BID	\$69.00
b. Men's Size 18-20	NO BID	\$74.00
c. Women's Size 30-42	NO BID	\$69.00
d. Women's Size 44-46	NO BID	\$74.00

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 5: Trousers		
a. Men's Size 28-42	NO BID	\$82.00
b. Men's Size 44-50	NO BID	\$90.00
c. Women's Size 2-18	NO BID	\$82.00
d. Women's Size 20-24	NO BID	\$90.00
Item 7: Long Sleeve Polo Shirts		
a. Men's size XS-XL	NO BID	\$69.95
b. Men's Size 2XL-3XL	NO BID	\$75.00
c. Men's Size 4XL	NO BID	\$83.00
d. Women's Size XS-XL	NO BID	\$69.95
Women's Size 2XL-3XL	NO BID	\$75.00
Item 8: Short Sleeve Polo Shirts		
a. Men's Size XS-XL	NO BID	\$67.95
b. Men's Size 2XL-3XL	NO BID	\$73.00
c. Men's Size 4XL	NO BID	\$81.00
d. Women's Size XS-XL	NO BID	\$67.95
e. Women's Size 2XL-3XL	NO BID	\$73.00
Item 9: Long Sleeve Shirts 5.11 Tactical TDU Shirts		
Cost:	NO BID	\$47.00
Item 10: Tactical Pants 5.11 Tacitcal Stryke Pants		
a. Men's #74369-055 Khaki	NO BID	\$69.99
b. Women's #64386-055 Khaki	NO BID	\$69.99

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 11: Tactical Pants 5.11 Tactical Taclite Pro, Khaki or Black		
a. Men's #74273 Size 28-44	NO BID	\$45.99
b. Men's #74273L Size 46-54	NO BID	\$55.99
c. Women's #64360	NO BID	\$45.99
Item 12: Tactical Pants First Tactical V2 Pants		
a. Men's #114011-055, Khaki Size 28-44	NO BID	\$47.99
b. Men's #114011-055-0S1, Khaki size 46- 50	NO BID	\$53.99
c. Women's #124011-055 Khaki	NO BID	\$47.99
Item 13: Tactical Pants Fechheimer CrossFX #020649 Brown in Color		
a. Size 24-42	NO BID	\$49.99
b. Size 44-50	NO BID	\$59.99
c. Size 52-54	NO BID	\$69.99
Item 14: Trousers 5.11 Tactical TDU trousers #74003-108 Brown		
Cost	NO BID	\$46.00
Item 15: Bike Patrol Shorts 5.11 Apex #73334-019 Black		
Cost	NO BID	\$66.00
Item 16: Bike Patrol Pants 5.11 Apex #74434-019 Black		
Cost	NO BID	\$75.00
Item 17: Bike Patrol Polo - Long Sleeve Elbecco UFX Long Sleeve HiVis "Bike Patrol 4x10 transfer on back		
a. Size XS-XL #K5226-0S1	NO BID	\$86.00
b. Size 2XL-3XL #K5226-0S1	NO BID	\$84.00

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 18: Bike Patrol Polo - Short Sleve Elbecco UFX, Short Sleeve HiVis "Bike Patrol 4x10 transfer on back		
Size XS-XL #K5216	NO BID	\$81.00
b. Size 2XL-3XL #K5216-0S1	NO BID	\$87.00
Item 19: Rapid Assult Shirt 5.11 Tactical 1/4 zip front		
a. TDU Green #72194-190	NO BID	\$57.00
b. Multicam #72185-169	NO BID	\$70.00
Item 20: TDU Ripstop Pants 5.11 Tactical, polyester/cotton/ripstop fabric. TDU green and Multi-cam versions		
a. TDU Green #74003-190	NO BID	\$47.00
b. Multicam #74350-169	NO BID	\$73.00
Item 21: Mock neck long sleeve shirt Brown in color. 10.5 ounce 90% cotton and 10% lycra blended fabric. Collar and cuff use the same fabric as the body with reinforced stretch fusible lining. Extra-long tails and taped reinforced seams. "JCSO" embroidered in tan plain block letters starting center and back to the left on the wearer.		
a. Size XS-XL	NO BID	\$40.00
b. Size 2XL	NO BID	\$43.00
Item 22: Raincoat Spiewak #S309V-062 Raincoat, black/yellow, reversible meets ANSI 107- 2010 Standards		
a. Size S-XL	NO BID	\$100.00
b. Size 2XL	NO BID	\$110.00
c. Size 3XL	NO BID	\$120.00

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 23: Packable Jacket 5.1 Tactical #48035-019, black "Sheriff" 4x10 reflective transfer on back		
a. Size XS-2XL	NO BID	\$44.00
b. 3XL	NO BID	\$50.00
Item 24: Waterproof Duty Jacket Spiewak #SH3466-030 Brown in color Department patch sewn on sleeves Name Bade Tab		
a. Size XS-XL	NO BID	\$168.00
b. Size 2XL	NO BID	\$176.00
c. Size 3XL	NO BID	\$186.00
d. Size 4XL	NO BID	\$196.00
Item 25: Softshell Jacket Spiewak #S3182- 030 Brown in Color Department patch sewn on sleeves Name Bade Tab		
a. Size XS-XL	NO BID	\$105.00
b. Size 2XL	NO BID	\$114.00
c. Size 3XL	NO BID	\$125.00
d. Size 4XL	NO BID	\$135.00
Item 26: Uniform Hat - Felt Campaign style, 3XXX Beaver felt hat with extra thick brim. Brown with Brown ribbon band. Four eyelets. Two strap eyelets in brim.		
Cost	NO BID	\$124.00
Item 27: Uniform Hat - Straw Campaign style, Straw triple brim hat. Brown with brown ribbon band. Four eyelets. Two strap eyelets in brim.		
Cost	NO BID	\$106.00

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 28: Basketweave Duty Belt Safariland #94-28-4 Buckleless duty belt. Basketweave		
Cost	\$50.86	\$80.00
Item 29: Basketweave Belt Safariland #99-0-4 Model 99 Buckleless reversible duty belt. 1.5" Basketweave		
Cost	\$25.90	\$40.00
Item 30: Basketwave Pepper Spray Holder Safariland #38-4hs MKIV pepper spray holder. Basketweave hidden snap.		
Cost	\$23.52	\$32.00
Item 31: Basketweave Baton Holder Safariland #35-F21-4 21-inch expandable baton holder. Basketweave.		
Cost	\$19.82	\$33.00
Item 32: Basketweave Light Holder Safariland #730-4 H/D Flashlight carrier. Basketweave		
Cost	\$8.60	\$14.00
Item 33: Expandable Baton ASP #F21B Expandable Baton. Black/Chrome		
Cost	NO BID	\$117.00
Item 34: Basketweave Radio Case Dutyman Inc. #4121U Radio Case. Adjustable Velcro Basketweave.		
Cost	\$18.93	\$22.99

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 35: Basketweave Handcuff Case Safariland #190-4HS handcuff case. Basketweave hidden snap.		
Cost	\$24.85	\$38.00
Item 36: Basketweave Magazine Pouch Safariland #77-83-4HS Double magazine pouch. Basketweave hidden snap.		
Cost	\$28.55	\$41.00
Item 37: Basketweave Glove Pouch Safariland #33-4V glove pouch. Basketweave		
Cost	\$13.76	\$20.00
Item 38: Basketweave Belt Keeper Safariland #62-4HS belt keeper. Basketweave hidden snap.		
Cost	\$21.12 4-PK	\$11.00
Item 39: Basketweave Holster Safariland 6365 Low-Ride, Level III Retention Duty Holster, Basketweave		
a. Model 6365-83-481 Right Hand	NO BID	\$125.00
b. Model 6365-83-482 Left Hand	NO BID	\$125.00
c. Model 6365-832-481 Right Hand	NO BID	\$137.00
d. Model 6365-832-482 Left Hand	NO BID	\$137.00
Item 40: Duty Belt. High Gloss Gould & Goodrich #H59FL-CL Hi-Gloss Duty Belt with Gold Buckle		
a. Size 24-44	\$52.42	\$60.00
b. Size 46-52	\$52.42	\$71.00

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 41: Hi-Gloss Belt Keepers Gould & Goodrich #H76-CL Belt Keeper, Hi-Gloss Gold		
Cost:	\$3.96	\$3.25
Item 42: Hi-Gloss Radio Holder Dutyman Inc. Radio Holder #4131U Hi-Gloss		
Cost	\$19.20	\$23.00
Item 43: Hi-Gloss Magazine Case Gould & Goodrich #H627-7-CL Double Magazine Case, High Gloss, Gold		
Cost	\$30.87	\$37.50
Item 44: Hi-Gloss Pepper Spray Holder Gould & Goodrich #H681-4-CL MKIV Peper Spray Holder, Hi-Gloss Gold		
Cost	\$24.00	\$29.00
Item 45: Hi-Gloss Handcuff Case Gould & Goodrich #H70-CL Handcuff Case, Hi-Gloss Gold		
Cost	\$27.22	\$32.00
Item 46: Hi-Gloss Baton Holder ASP #52434 Expandable Baton Holder. Hi-Gloss		
Cost	NO BID	\$43.00
Item 47: Hi-Gloss Holster Safariland 6365 Low-Ride, Level III Retention Duty Holster, Hi-Gloss		
a. Model 6365-83-91 Right Hand	NO BID	\$175.00
b. Model 6365-83-92 Left Hand	NO BID	\$175.00
c. Model 6365-832-91 Right Hand	NO BID	\$190.00
d. Model 6365-832-92 Left Hand	NO BID	\$190.00

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 48: Hi-Gloss Glove Pouch Gould & Goodrich #H55-CL Glove Pouch Hi-Gloss		
Cost	\$16.28	\$19.50
Item 49: Hi-Gloss Light Holder Gould & Goodrich #493D-Cl Flashlight holder, Hi-Gloss		
Cost	\$10.02	\$11.00
Item 50: Hi-Gloss Handcuff Strap Safariland #690-9B Handcuff Strap, Hi-Gloss Gold		
Cost	\$8.95	\$12.00
Item 51: Nylon Duty Belt Nylon Duty Belt 2.25", Velcro Black		
Cost	\$23.86	\$29.00
Item 52: Nylon Inner Belt Nylon Inner Belt 1.5", with hook lining Black		
Cost	\$13.32	\$18.00
Item 53: Nylon Handcuff Case Nylon single handcuff case, fits 2.25" belt, black		
Cost	\$13.72	\$19.00
Item 54: Nylon Pepper Spray holder Nylon pepper spray holder, MK4, large fits 2.25" belt, black		
Cost	\$12.53	\$16.00
Item 55: Nylon Glove Pouch Nylon double-glove, fits 2.25" belt black		
Cost	\$5.68	\$14.00

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 56: Nylon Light Holder Nylon D Cell light holder, fits 2.25" belt, black		
Cost	\$3.00	\$6.50
Item 57: Nylon Radio Case Nylon universal radio case, fits 2.25" belt, black		
Cost	\$10.08	\$29.00
Item 58: Nylon Baton Holder Nylon molded baton holder, for 16-21" baton fits 2.25" belt black		
Cost	\$11.88	\$14.00
Item 59: Nylon Belt Keepers Nylon belt keepers, fits 2.25" belt 4-pack black		
Cost	\$6.86 4-PK	\$9.50
Item 60: Nylon Belt Keeper Nylon 2" wide 4-snap belt keeper, fits 2.25" belt, black		
Cost:	\$2.50	\$5.50
Item 61: Nylon Key Holder Nylon key holder, fits 2.25" belt black		
Cost	\$2.87	\$15.00
Item 62: Hat Strap 3 Piece swivel hat strap black		
Cost	NO BID	\$7.99
Item 63: Hat Rain Cover Clear rain cover for campaign style hat		
Cost	NO BID	\$9.99
Item 64: Handcuffs Peerless #PR-4710 Model 700 chain-link handcuff, nickel finish		
Cost	NO BID	\$30.00

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 65: Pepper Spray SABRE #52H2030 MK4 3.3 oz. Pepper Spray		
Cost	NO BID	\$14.25
Item 66: Clip-On Tie Samuel Broome Uniform #90010 clip-on tie, 3x18, brown		
Cost	NO BID	\$5.99
Item 67: Clip-On Tie Samuel Broome Uniform #90043 clip-on tie, 3x20 brown		
Cost	NO BID	\$6.99
Item 68: Men's Boots 5.11 Tactical #12004-019 ATAC Storm side-zip boots, black		
Cost	NO BID	\$128.00
Item 69 Women's Boots 5.11 Tactical #12217-019 Women's ATAC Storm side- zip boots black		
Cost	NO BID	\$128.00
Item 70: Men's Uniform Shoes Bates Lites Oxford Hi-Gloss Shoes #942 black		
Cost	NO BID	\$110.00
Item 71: Women's Uniform Shoes Bates Lites Oxford Hi-Gloss Shoes #731 black		
Cost	NO BID	\$110.00
Item 72: Nameplate Reeves #51 Nameplate, plastic, last name only, black plastic with white letters		
Cost	NO BID	\$17.00
Item 73: Reflective Safety Vest Spiewake #S912-062-S, ANSI 207 Complaint, Yellow Sheriff		
Cost	NO BID	\$44.00

SHERIFF'S OFFICE UNIFORMS 2019 4-2-2019	THE DON HUME COMPANY LLC	LEON UNIFORM COMPANY
	500 26TH AVE NW MIAMI OK 74354	142 HANLEY INDUSTRIAL COURT ST. LOUIS MO 63144
Item 74: Knit Cap Brown in color 100% acrylic with Thinsulate Liner Made in the USA		\$7.95
Cost	NO BID	
Item 75: Body Armor Point Blank Alpha Elite Level II ballistics with two Hi-Lite concealable Carriers. Point Blank Item AXII HILITE-2C		
Cost	NO BID	\$825.00
Item 76: Body Armor Point Blank Spike System Level 3 with standard carrier. Black in color. Point Blank item S2- 3SPIKE-2C Must comply with NIJ 0115		
Cost	NO BID	\$610.00
REQUIRED DOCUMENTS		
NOTARIZED WORK AFFIDAVIT COMPLETED	Y	Y
E-VERIFICATION DOCUMENTATION (Y/N):	N	Y
COPY OF INSURANCE PROVIDED	Y	N
TAX RECEIPTS OR NOTARIZED LETTER STATING NO REAL OR PERSONAL PROPERTY OWNED IN JEFFERSON COUNTY	Y	Y
COOPERATIVE BID FORM (Y/N)	Y	Y
COOPERATIVE CONTACT INFO:	Y	Y
COMPANY INFORMATION AND SIGNATURE	Y	Y
BID DEPOSIT REQUIRED	N/A	N/A
COMMENTS:	SEE ATTACHED * ALL ITEMS BID WERE FOR ALTERNATE: DON HUME PRODUCTS	



JEFFERSON COUNTY
DEPARTMENT OF ADMINISTRATIVE SERVICES
729 MAPLE ST / PO BOX 100
HILLSBORO MO 63050
WWW.JEFFCOMO.ORG

BID #: 19-0030

Request for Proposal: SHERIFF'S OFFICE UNIFORMS 2019

Date Issued: 3-1-2019

PROPOSALS SHALL BE ACCEPTED UNTIL: TUESDAY, APRIL 2, 2019, AT 2:00 P.M. LOCAL TIME.

**Specification
Contact:**

LT. COL. TIM WHITNEY
Jefferson County Sheriff's Office
636-797-5528
twhitney@jeffcomo.org

**Contract
Contact:**

VICKIE PRATT
Department of Administrative Services
636-797-5380

**Mail (3) Three
Complete Copies
With Vendor And
Proposal
Information As
Shown In Sample:**

SAMPLE ENVELOPE

VENDOR NAME

VENDOR ADDRESS

CONTACT NUMBER

DEPARTMENT OF THE COUNTY CLERK

JEFFERSON COUNTY MISSOURI

729 MAPLE ST / PO BOX 100

HILLSBORO MO 63050-0100

SEALED PROPOSAL: (PROPOSAL NAME)

Contract Term:
**ONE YEAR CONTRACT
WITH FOUR ONE YEAR
RENEWAL OPTIONS
UPON APPROVAL OF THE
COUNTY COUNCIL AND
COUNTY EXECUTIVE**

The undersigned certifies that he/she has the authority to bind this company in an agreement/contract to supply the commodity or service in accordance with all terms, conditions, and pricing specified. This Proposal, if accepted, will constitute an Agreement and Contract with Jefferson County, Missouri, upon approval of the County Council and County Executive. Prices are firm during this agreement term, unless agreed upon in writing by the County. The County has the option to renew this agreement at the same terms and conditions as the original agreement for four additional one-year term with the written consent of the successful bidder. Price increases for renewals are not authorized unless approved in writing by the County.

**Vendor
Information:**

THE DON HUME COMPANY, LLC

GAIL WIFORD

Company Name

Authorized Agent (Print)

500 26TH AVE NW

Gail Wiford

Address

Signature

MIAMI OK 74354

BID COORDINATOR

City/State/Zip Code

Title

918-542-6604

03-27-19 82-4371480

Telephone #

Date Tax ID #

gwiford@donhume.com

918-542-4340

E-mail

Fax #

orders and the Customer Service personnel will be able to duplicate previous orders exactly. JCSO Personnel are to be notified by Customer Service personnel by phone or email.

The successful vendor shall systematically review instant reporting for inventory replenishment, open orders by date, average delivery time by order and sales numbers for any date range. These reports, and any other pertinent information, must be available instantly via the system for authorized JCSO personnel.

Product Specifications:

The intent of the product specifications is to establish a minimum standard for each item. The implied intent of the specifications of a uniform item is for the item to remain "uniform". It is paramount that the items meet the written specifications and if any exceptions are taken to the specifications, the item offered not change the color, fit or wearability of any item. It is the sole responsibility of each bidder to provide documented evidence that any exception to the written specifications that meets or exceeds the specification with original specification. This documented evidence must be provided with the pricing in order to be considered for award. Failure to provide any evidence of alternate items meeting or exceeding the written specifications will result in the bid not being considered for award. Any reference in the written specifications to any brand name or model is expressly to provide the benchmark for acceptability, not exclude any improvement to the specifications.

All specifications submitted must be backed up by a manufacturer who has at least five years of documented history in producing public safety apparel. *JCSO reserves the right to request written proof for any and/or all such documentation upon request.*

Vendor Workmanship Warranty:

Alterations stated in this contract and completed by the vendor will be warrantied for the lifetime of the garment through normal usage.

Item 1: Long sleeve shirts (Tan or White Class B)

Style: It is the intention of this department to secure a tailored shirt equal in quality of workmanship and style to the Elbeco Tex-Trop brand or pre-approved equal only.

Shirts will be cut on a form-fitting line, and the shape of the pockets and general style will conform to this sample.

Tailoring: It is imperative that this garment be constructed according to the principles set forth in the specifications. All stitches must be of the proper tension and size so as to avoid puckering after the shirt has been laundered and to give best durable press performance. All sewing shall be with Dacron core thread to match shirt fabric.

The collar and cuffs are to be single stitched 1/4" from edge. The pockets and flaps shall be single stitched on the edge. A Jefferson County Sheriff emblem (provided by the Department) shall be sewn on each sleeve 1/2" from the shoulder seam and centered.

Fabric: To insure permanent moisture control, superior breathability, soil resistance, easy care, wrinkle resistance, color matching, and color retention, the fabric is to be Burlington 100% texturized polyester plain weave with mechanical stretch, weighing 5.5 oz./sq. yd., 10 oz./lin. yd. Nano Moisture Wicking technology is applied at the fiber level to capture and pull fluids and perspiration away from the skin and spread it over the fabric surface for quick evaporation to keep the wearer dry and comfortable.

Creasing: Pockets and pocket flaps to be die creased to give uniform shape and size.

Collar: The shape and style of both leaf and stand shall conform to the TT89 banded collar. The points, medium spread, are to be approximately 3" in length. The back of the stand is to measure 1-1/2". The leaf shall be made of three pieces; two pieces of self cloth and one whole lining, which is to be fused to the top collar.

Inner stand and inner yoke to be made of matching 65% Dacron Polyester/35% Cotton, 4.2 ounce per square yard, 106 x 58.

Collar stays shall be of good quality Stalar vinyl, 2-1/2" in length and 3/8" wide and be attached to the bottom collar. The stand shall fasten with one button. There shall be one horizontal button hole.

Sleeves: To be straight and whole. The cuffs are to be 2-7/8" in width and to fasten with two buttons. There is to be a single stitch 7/16" from top of cuff.

The sleeve opening shall measure 4-7/8" from top of cuff. The top facing for this opening is to be 1-1/4" wide and the bottom facing to finish about 2" wide. Button is to be placed on sleeve opening with corresponding buttonhole.

The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.

Flex Vent: Patent pending Flex Vent is made from 92% polyester/8% spandex mesh. Diamond shaped mesh measuring 3 1/4" wide x 10 1/4" long is set into the sleeve and body panels at the underarm to allow for body heat ventilation and increased mobility and comfort.

Front: The front shall have a center facing 1-1/2" wide extending from the collar stand to bottom of shirt and be made of the same material as shirt fabric with two rows of stitching 7/8" apart.

The center front shall contain six vertical buttonholes placed 3/4" from edge and 3-1/2" apart. Buttons shall be securely attached to the right front and shall correspond to the buttonholes on the left front.

Zipper: A 14" nylon zipper shall be sewn to the fronts and shall be positioned 1-1/2" below the first front button and shall replace the 2nd, 3rd, 4th, and 5th front buttons, which are to be sewn on the top center. The neck button, 1st front button are to be functional.

Back: There is to be yoke composed of an outer piece of the same material as the basic shirt, and an inner piece of poplin.

Dual Comm Access Openings:

Access opening measuring 1-1/2" are to be set in each side seam 1" below the bottom tip of the Flex Vent. Pouch style openings are clean-finished, neatly concealed and reinforced for durability. These opening are used to thread communication wires under the front of the shirt to keep them out of the way.

Pockets: There are two double entry chest pockets with mitred corners to finish 5-5/8" wide and 6" long. The side entry forms a utility pocket closed with Velcro. The left chest pocket to have a pencil compartment about 1-1/4" wide. Both pockets to have 1-1/4" box pleat stitched from top to bottom to prevent spreading.

Flaps: To have two scalloped flaps to finish 5-3/4" in length, 2-3/4" in width at center, and 2-1/2" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1-1/4" in width. Flaps to be interlined. There will be a matching button and a buttonhole sewn on the flap.

Flap Closure:

The side points of the flaps are to be secured to the pockets by means of velcro fasteners sewn onto the flaps and pockets.

Badge Tab: To be reinforced on inside of the shirt by means of a strip of material 1-1/2" wide stitched and folded so that no raw edges show. The reinforcement strip is to extend from the flap setting stitch to the joining seam at the front of the yoke. To have two small (horizontal) buttonholes, 1-1/4" apart with the bottom buttonhole 1-1/2" above top of left flap.

Shoulder Straps:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1-3/8". Straps to be set about 2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

Permanent Creases:

Shirt to have permanent military creases. Creases to be stitched in shirt only, not thru pockets and flaps. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

Interlining: Top center to be lined with a non-woven polyester interlining. Cuffs and band to be lined with H'Press interlining, collar with Ck331 and flaps with EZ Crease.

UPC Identification:

A printed UPC bar code tag must be attached to every garment so as to be visible in the package. The UPC bar code must identify style, color and size information so as to be incorporated into an inventory management system. Appropriate support documentation must be available to assist Agency in encoding UPC information.

Labels: Woven brand label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem.

Button: All buttons shall be made from high impact melamine and must match fabric.

Pressing and Packing:

Shirts shall be carefully pressed by hand in first class manner and individually packed in polyethylene bags. Shirts to be shipped in strong boxes so as not to be damaged in shipment. Shirts to be bulk packed.

a. Men's Size 14.5-17.5

Cost: NO BID

b. Men's Size 18-20

Cost: NO BID

c. Women's Size 30-42

Cost: NO BID

d. Women's Size 44-46

Cost: NO BID

Item 2: Short sleeve shirts (Tan or White Class B)

Style: It is the intention of this department to secure a tailored shirt equal in quality of workmanship and style to the Elbeco Tex-Trop brand or pre-approved equal only.

Shirts will be cut on a form-fitting line, and the shape of the pockets and general style will conform to this sample.

Tailoring: It is imperative that this garment be constructed according to the principles set forth in the specifications. All stitches must be of the proper tension and size so as to avoid puckering after the shirt has been laundered and to give best durable press performance. All sewing shall be with Dacron core thread to match shirt fabric.

The collar is to be single stitched 1/4" from edge. The pockets and flaps shall be single stitched on the edge. A Jefferson County Sheriff emblem (provided by the Department) shall be sewn on each sleeve 1/2" from the shoulder seam and centered.

Fabric: To insure permanent moisture control, superior breathability, soil resistance, easy care, wrinkle resistance, color matching, and color retention, the fabric is to be Burlington 100% texturized polyester plain weave with mechanical stretch, weighing 5.5 oz./sq. yd., 10 oz./lin. yd. Nano Moisture Wicking technology is applied at the fiber level to capture and pull fluids and perspiration away from the skin and spread it over the fabric surface for quick evaporation to keep the wearer dry and comfortable.

Creasing: Pockets and pocket flaps to be die creased to give uniform shape and size.

Collar: Convertible collar shall be one piece and to measure 3-1/4" long at points and 1-5/8" wide at back. The collar is to be constructed of two plies of basic material and one ply of D331 top fuse lining.

The collar and inner yoke to be lined with matching 65% Dacron Polyester/35% Cotton, 4.2 ounce per square yard, 106 x 58. The collar lining shall be banana shaped.

Collar stays shall be of good quality Stalar vinyl, 2-3/4" in length and 3/8" wide and be attached to the bottom collar.

Sleeves: To be straight and whole with 1" hem.

The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.

Flex Vent: Patent pending Flex Vent is made from 92% polyester/8% spandex mesh. Diamond shaped mesh measuring 3 1/4" wide x 10 1/4" long is set into the sleeve and body panels at the underarm to allow for body heat ventilation and increased mobility and comfort.

Front: The front shall have a facing 3" in width extending from neckline to the bottom of shirt provided by a turnunder of material. The left front shall also have a lined box pleat 1-1/2" wide finished, running full length of the shirt and shall be topstitched 1/4" from both edges.

The center front shall contain seven vertical buttonholes placed 3/4" from edge. First at neck, second 2-1/2" down, balance 3-1/2" apart.

Zipper: A 14" nylon zipper shall be sewn to the fronts and shall be positioned 1-1/2" below the first front button and shall replace the 2nd, 3rd, 4th, and 5th front buttons, which are to be sewn on the top center. The neck button, 1st front button are to be functional.

Back: There is to be yoke composed of an outer piece of the same material as the basic shirt, and an inner piece of poplin.

Dual Comm Access Openings:

Access opening measuring 1-1/2" are to be set in each side seam 1" below the bottom tip of the Flex Vent. Pouch style openings are clean-finished, neatly concealed and reinforced for durability. These opening are used to thread communication wires under the front of the shirt to keep them out of the way.

Pockets: There are two double entry chest pockets with mitred corners to finish 5-5/8" wide and 6" long. The side entry forms a utility pocket closed with Velcro. The left chest pocket to have a pencil compartment about 1-1/4" wide. Both pockets to have 1-1/4" box pleat stitched from top to bottom to prevent spreading.

Flaps: To have two scalloped flaps to finish 5-3/4" in length, 2-3/4" in width at center, and 2-1/2" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1-1/4" in width. Flaps to be interlined. There will be a matching button and a buttonhole sewn on the flap.

Flap Closure:

The side points of the flaps are to be secured to the pockets by means of velcro fasteners sewn onto the flaps and pockets.

Badge Tab: To be reinforced on inside of the shirt by means of a strip of material 1-1/2" wide stitched and folded so that no raw edges show. The reinforcement strip is to extend from the flap setting stitch to the joining seam at the front of the yoke. To have two small (horizontal) buttonholes, 1-1/4" apart with the bottom buttonhole 1-1/2" above top of left flap.

Shoulder Straps:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1-3/8". Straps to be set about 2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

Permanent Creases:

Shirt to have permanent military creases. Creases to be stitched in shirt only, not thru pockets and flaps. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

Interlining: Flaps to be EZ crease, collar to be D331. Top center to be lined with non-woven polyester interlining.

UPC Identification:

A printed UPC bar code tag must be attached to every garment so as to be visible in the package. The UPC bar code must identify style, color and size information so as to be incorporated into an inventory management system. Appropriate support documentation must be available to assist Agency in encoding UPC information.

Labels: Woven brand label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem.

Button: All buttons shall be made from high impact melamine and must match fabric.

Pressing and Packing:

Shirts shall be carefully pressed by hand in first class manner and individually packed in polyethylene bags. Shirts to be shipped in strong boxes so as not to be damaged in shipment. Shirts to be bulk packed.

a. Men's Size 14.5-17.5

Cost: NO BID

b. Men's Size 18-20

Cost: NO BID

c. Women's Size 30-42

Cost: NO BID

d. Women's Size 44-46

Cost: NO BID

Item 3: Long sleeve shirts (Tan with brown flaps and straps or White with brown flaps and straps)

Style: It is the intention of this department to secure a tailored shirt equal in quality of workmanship and style to the Elbeco Tex-Trop brand or pre-approved equal only.

Shirts will be exactly as the tan or white shirts described above with the sole exception of having brown pocket flaps and brown epaulets.

a. Men's Size 14.5-17.5

Cost: NO BID

b. Men's Size 18-20

Cost: NO BID

c. Women's Size 30-42

Cost: NO BID

d. Women's Size 44-46

Cost: NO BID

Item 4: Short sleeve shirts (Tan with brown flaps and straps or White with brown flaps and straps)

Style: It is the intention of this department to secure a tailored shirt equal in quality of workmanship and style to the Elbeco Tex-Trop brand or pre-approved equal only.

Shirts will be exactly as the tan or white shirts described above with the sole exception of having brown pocket flaps and brown epaulets.

a. Men's Size 14.5-17.5

Cost: NO BID

b. Men's Size 18-20

Cost: NO BID

c. Women's Size 30-42

Cost: NO BID

d. Women's Size 44-46

Cost: NO BID

Item 5: Trousers

MEN'S TROUSER SPECIFICATIONS

Flying Cross by Fechheimer Item: 47289

WOMEN'S TROUSER SPECIFICATIONS

Flying Cross by Fechheimer Item: 47299

FABRIC:

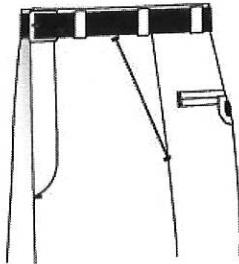
Content: 75% Polyester/25% Wool

Weight: 12 oz. per linear yard

Weave: Serge
Color: Brown

STYLE:

Trouser shall be manufactured from an up-to-date men's uniform trouser pattern. The trouser styling shall be T-1: plain front, two (2) quarter top front pockets, and two (2) hip pockets professionally finished with no visible topstitching. Work wear industrial style construction is unacceptable and shall be cause for rejection.

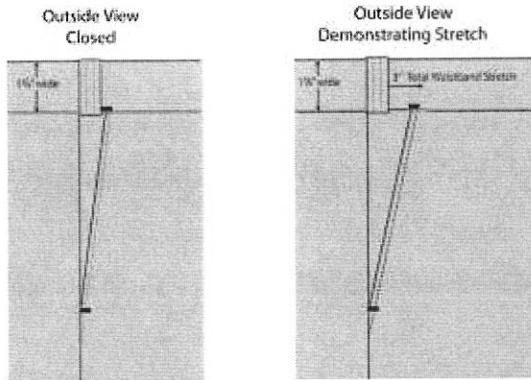


LINING MATERIAL:

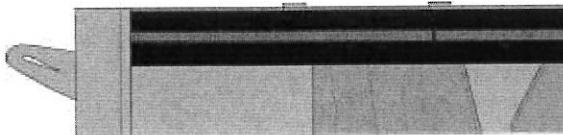
The pocketing and fly lining material shall be 70% Polyester / 30% Cotton, 2.9 oz. per square yard (60" width) with a minimum 78 x 48 count. Pocketing must have a durable press finish and the color of the pocketing must be black.

FREEDOM-FLEX WAISTBAND SYSTEM:

Trouser shall be made with a special Freedom-Flex Waistband System that will allow the wearer waist expansion of 2 1/2" to 3". The waistband shall measure a minimum of 1-7/8" wide when finished. The flexible expansion split portion of the waistband shall be to the front of the trouser side seam and there shall be a 3/4-inch wide side belt loop positioned to 'hide' the expansion split of the waistband.



The waistband curtain shall consist of two different styles for maximum waistband expansion to enhance wearer comfort, fit, and appearance. The front of the trouser (to the expansion split) waistband curtain style shall consist of a 2-inch wide elastic section that incorporates Tru-Grip, a 1/2" surface area composed of thin 55 gauge rubber for maximum comfort and performance. The Tru-Grip acts to help keep shirts tucked in securely. (Use of a single silicone strip or strips instead of 1/2" wide rubberized surface area shall be cause for rejection.)



The back half of the trouser waistband curtain shall finish a minimum 2-1/8" wide and is to be made of black pocketing material and shall be attached to the top of the trouser with a zigzag stitch. The waistband curtain must also contain Tru-Grip and will line up with the Tru-Grip on the front of the expansion split. (Substitution of a silicone strip or strips in place of Tru-Grip shall not be acceptable and shall be cause for rejection.)

The waistband curtain is composed of a wet laid non-woven canvas weighing 3.3 oz. per square yard. The canvas is covered in the same color and material as the pocketing. The $\frac{1}{2}$ " rubberized surface area is positioned 1- $\frac{1}{4}$ " up from the bottom of the curtain.

The specifications for the rubberized Tru-Grip curtain are as follows:

Width: 1-1/8-inch

Warp: 300 Denier Texturized Polyester

Filling: 300 Denier Texturized Polyester

Rubber: 55 Gauge

Count: 32-36 yarns per inch

Contents: 59% Polyester/41% Rubber

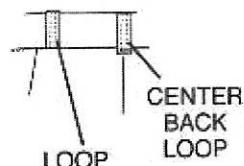
To complete the Freedom-Flex Waistband System, there shall be a 1-1/4" wide elastic component sewn into the back half of the waistband curtain to allow for the stretch and recovery of the waistband to comfortably fit the wearer's waist size. There shall be a bartack for strength and durability sewn at the stress point on the waistband where it joins the front elasticized waistband curtain joining stitching (positioned, on the waistband above the front pocket.)

The waistband closure shall be accomplished with one crush proof hook and eye centered on the waistband for wearer comfort. The hook and eye shall be reinforced with a 7/8" non-woven tape that is anchored with topstitching through and through to the top of the waistband (bartacks in place of topstitching shall be cause for rejection). In addition to the stitching of the waistband when it is set onto the trouser, the waistband must also be topstitched below the waistband seam of the trouser to be finished to allow for alterations (with ample fabric and curtain material to allow trouser size to be increased at least one size). The outlet in the seat is to be proportional to the waist outlet so the seat may also be let out. Seat seam must be sewn with a tandem needle machine (double-needle stitch) for maximum stretch.

BELT LOOPS:

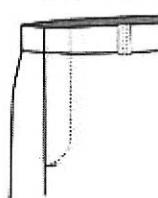
There shall be a minimum of seven belt loops 3/4" in width of double thickness. Each loop must have a non-woven interlining for added durability. All loops (except back center) must be sewn into the top and bottom of the waistband ("dropped" belt loops that are tacked to the outside of the trouser all around waist shall be cause for rejection). The top of the belt loops (except back center) shall be sewn into the waistband curtain seam with a Rocap machine using a zigzag stitch. The bottom of the center back loop shall be tacked to the trouser and the top of the loop tacked to the outside of the waistband to allow for easier waist alteration.

BELT LOOP



FLY:

"J" STITCH



Trouser shall have a brass metal zipper with memory lock brass slider secured by metal stopper at base. There shall be a French Fly tab closure on the inside of the right fly. The tab shall be double ply made of the basic trouser fabric (tabs made of pocketing material or a "grown on" French Fly will be cause for rejection). The right fly shall be lined with the same material and color as the pocketing. The fly lining shall be sewn to the left fly continuing below the zipper into the crotch area in a neat and durable manner. A button shall be located on the left fly corresponding with the French Fly tab to provide a clean and comfortable closure. Topstitching of fly to be installed with automatic "J" stitch equipment eliminating puckering and providing a clean finish. There shall be a firm straight bartack at the bottom of the fly going through the zipper tape for maximum strength. Bartack shall line up with starting point of "J" stitch.

SEAT:

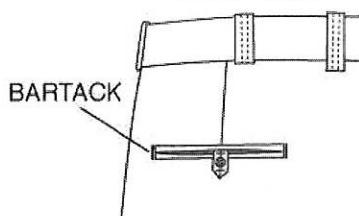
Seat must be sewn with a Tandem Needle Machine (double-needle stitch) for maximum durability.

POCKETS:

The two (2) front pockets will be quarter top style with a minimum opening of 6" and a minimum depth of 5-3/4" measured from the bottom of the opening. Front pockets to have firm straight bartacks at top and bottom of pocket openings. Pockets shall be constructed using the stitch, turn, and topstitch method. Front pocket facing and barrier to be made of the basic trouser fabric. Facing shall be a minimum of 1" and barrier shall measure a minimum of 2" (measured to the inside edge of pocket lining).

The two (2) hip pockets shall have a minimum 5-3/8" wide (bartack to bartack) opening and a minimum depth of 5-3/4 " measured from the bottom of the pocket opening. Hip pockets shall be constructed using

**HIP POCKET
WITH TAB**



the double welt method on an automatic welt machine. The welts shall be finished in such a manner that there is no topstitching (topstitched hip pockets shall be cause for rejection). The corners of the hip pocket openings shall have straight bartacks for reinforcement (use of triangular bartacks shall be cause for rejection). Hip pocket facing and barrier are to be made of basic trouser fabric. Facing shall be a minimum of 3/4" and the barrier shall be a minimum of 1-1/2". The left hip pocket shall have a centered tab made of basic cloth inserted into the top welt with

bartacks at the top and bottom of the tab to form an opening for a button. A button shall be located below the bottom welt corresponding in location with the tab, which shall be interlined with non-woven for added durability. There shall be a dart centered above each hip pocket to waistband. Dart shall be approximately 2-3/4" long tapered from 3/8" at waistband and shall be installed with automatic equipment for a clean non-puckered finish.

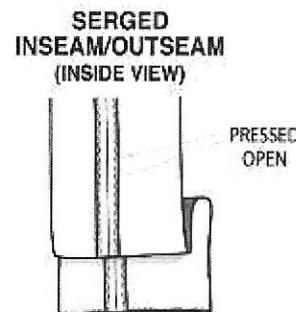
The watch pocket shall be located on the right front at the waistband. This pocket shall have a minimum opening of 2-5/8" and a minimum depth of 2-7/8". The front of the pocket shall be made of pocketing fabric and the back of the pocket shall be made of basic fabric and the two pieces are securely stitched together. Each corner of the pocket opening shall have firm straight bartacks.

CREASES:

The leg creases, front and back will have a silicone bead put in by using the Lintrak process.

STITCHING, PRESSING & FINISHING:

Trouser must be stitched with matching thread. Trouser must be neatly pressed on Hothead Presses and properly shaped. Outseams and inseams are edge serged on automatic equipment for uniformity of quality and shall be pressed open for a smooth pucker-free finish with repeated cleaning and pressing. Trouser must be cleaned and finished to eliminate loose threads.



STRIPE:

1 1/4" Tan polyester stripe to match shirts from waistband down.

LABELS:

Trouser must have a permanent label providing care instructions and small woven label indicating waist size. A removable paper ticket showing the size, fabric content, cut number, and WPL or RN number must be on the outside of the waistband. Ticket to be matchbook style installed with plastic staples for easy removal without damaging trouser material and showing size when trousers are stacked.

STOCK SIZES:

Trouser must be available from stock in the following sizes:

Cost includes installing the trouser stripe

a. Men's Size 28-42

Cost: NO BID

b. Men's Size 44-50

Cost: NO BID

c. Women's Size 2-18

Cost: NO BID

d. Women's Size 20-24

Cost: NO BID

Item 7: Long Sleeve Polo shirts

Knit Black, Navy Blue, or Red

Design: Shall be a loose fit polo style knit long sleeve shirt with gusseted side panels, three button front placket, full fashion knit collar, mic pockets on shoulders and a mic loop on placket. All measurements will be taken without stretching the material.

Tailoring: It is imperative that this garment be constructed according to the principles set forth in the specifications. All stitches must be of proper tension and size so as to avoid puckering after the shirt has been laundered, and to give best durable press performance.

Fabric: 100% polyester circular knit Swiss pique, 7.25 oz. /sq. yd. Permanent X-EDE performance must provide UV protection and wick moisture away from the body for superior comfort, thermal protection, ultimate dryness and enhanced performance. Fabric to be colorfast, abrasion resistant, and pill-proof. The permanent anti-microbial technology is odor, mildew and 99.9% bacteria resistant. Colors: white, black, navy, tan, red, spruce green, gray and royal blue.

Collar: The collar shall be a 7.25 oz. /sq. yd 100% polyester circular knit full fashion collar, with 2-3/4" points and permanent built-in stays placed along the edge for no-curl collar performance.

Placket: The 3-button placket shall be lined and finish 1-1/2" wide and 7" long. The bottom of the placket shall have a 1/2" stitched box, with a 1/2" mike loop sewn over the full width of the placket. The 3 buttons shall be evenly spaced on the placket with a horizontal buttonhole at the collar and vertical buttonholes for the two remaining buttons. The placket shall lap left over right.

Back: There shall be a semi-circular patch measuring 4-1/2" at the widest point, sewn at the neckline, running 1/4" from each shoulder seam. The seam edge will be merrowed with single needle topstitching sewn around the edge. The heat transfer label will be applied to the inside of this patch below the collar.

Side Panels: Gusseted side panels for increased comfort and mobility, 2-5/8" wide, made of self fabric, and shall be sewn to the front and back panels. The side panels shall extend from the bottom of the armhole to the bottom hem.

Sleeves: Sleeves are to be long, one piece. Cuffs to be 2" wide, 1x1 circular knit rib w/Lycra, dyed to match body and knit collar. Sleeve setting and closing shall be done with a merrow stitch. There shall be a 1/4" topstitch around the armhole and next to cuff. The left sleeve shall have a pencil pocket, 2" wide x 6" long. This pocket will be divided into two compartments.

Shoulder Seam: Shoulder seams shall contain stretch elastic for increased mobility and be edge-stitched on the back. Both shoulders shall contain a mic pocket to be approximately 1-3/4" wide x 2" deep, sewn into the shoulder seam.

Hem: The bottom hem shall be 1" deep and topstitched.

Thread: The thread for seaming, stitching, buttonholes and button sewing shall be cotton-covered Polyester core. The thread shall be stabilized so as not to shrink in boiling water more than 1.5%.

Label and Care Instructions: Each garment shall have a heat-seal brand label containing size, country of origin, care and content. A Ufx hang tag will be attached to the garment.

UPC Identification: A printed UPC bar code tag must be attached to every garment. The UPC bar code must identify style, color and size information so as to be incorporated into an inventory management system. Appropriate support documentation must be available to assist the Agency in encoding UPC information.

Pressing and Packing: Shirts shall be carefully completed in first class manner and individually packed in polyethylene bags. Shirts to be bulk packed.

Emblem and embroidery: Department provided emblem embroidery on left upper front. Rank over the first initial and last name on right upper front.

Cost includes embroidery

a. Men's Size XS-XL

Cost: NO BID

b. Men's Size 2XL – 3XL

Cost: NO BID

c. Men's Size 4XL

Cost: NO BID

d. Women's Size XS-XL

Cost: NO BID

e. Women's Size 2XL-3XL

Cost: NO BID

Item 8: Short Sleeve Polo shirts

Knit Black, Navy Blue or Red

Design: Shall be a loose fit polo style knit short sleeve shirt with gusseted side panels, three button front placket, full fashion knit collar, mic pockets on shoulders and a mic loop on placket. All measurements will be taken without stretching the material.

Tailoring: It is imperative that this garment be constructed according to the principles set forth in the specifications. All stitches must be of proper tension and size so as to avoid puckering after the shirt has been laundered, and to give best durable press performance.

Fabric: 100% polyester circular knit Swiss pique, 7.25 oz. /sq. yd. Permanent X-EEDE performance must provide UV protection and wick moisture away from the body for superior comfort, thermal protection, ultimate dryness and enhanced performance. Fabric to be colorfast, abrasion resistant, and pill-proof. The permanent anti-microbial technology is odor, mildew and 99.9% bacteria resistant. Colors: white, black, tan, navy, red, spruce green, gray and royal blue.

Collar: The collar shall be a 7.25 oz. /sq. yd 100% polyester circular knit full fashion collar, with 2-3/4" points and permanent built-in stays placed along the edge for no-curl collar performance.

Placket: The 3-button placket shall be lined and finish 1-1/2" wide and 7" long. The bottom of the placket shall have a 1/2" stitched box, with a 1/2" mic loop sewn over the full width of the placket. The 3 buttons shall be evenly spaced on the placket with a horizontal buttonhole at the collar and vertical buttonholes for the two remaining buttons. The placket shall lap left over right.

Back: There shall be a semi-circular patch measuring 4-1/2" at the widest point, sewn at the neckline, running 1/4" from each shoulder seam. The seam edge will be merrowed with single needle topstitching sewn around the edge. The heat transfer label will be applied to the inside of this patch below the collar.

Side Panels: Gusseted side panels for increased comfort and mobility, 2-5/8" wide, made of self fabric, and shall be sewn to the front and back panels. The side panels shall extend from the end of the sleeve to the bottom hem.

Sleeves: Sleeves are to be one piece, have a 1" rib knit welt hem and graded lengths. Sleeve setting and closing shall be done with a merrow stitch. There shall be a 1/4" topstitch around the armhole and next to welt at sleeve hem. The left sleeve shall have a pencil pocket, 2" wide x 6" long. This pocket will be divided into two compartments.

Shoulder Seam: Shoulder seams shall contain stretch elastic for increased mobility and be edge-stitched on the back. Both shoulders shall contain a mic pocket to be approximately 1-3/4" wide x 2" deep, sewn into the shoulder seam.

Hem: The bottom hem shall be 1" deep and topstitched.

Thread: The thread for seaming, stitching, buttonholes and button sewing shall be cotton-covered Polyester core. The thread shall be stabilized so as not to shrink in boiling water more than 1.5%.

Label and Care Instructions: Each garment shall have a heat-seal brand label containing size, country of origin, care and content. A Ufx hang tag will be attached to the garment.

UPC Identification: A printed UPC bar code tag must be attached to every garment. The UPC bar code must identify style, color and size information so as to be incorporated into an inventory

management system. Appropriate support documentation must be available to assist the Agency in encoding UPC information.

Pressing and Packing:

Shirts shall be carefully completed in first class manner and individually packed in polyethylene bags. Shirts to be bulk packed.

Emblem and embroidery:

Department provided emblem embroidery on left upper front. Rank over the first initial and last name on right upper front.

Cost includes embroidery

a. Men's Size XS-XL

Cost: NO BID

b. Men's Size 2XL – 3XL

Cost: NO BID

c. Men's Size 4XL

Cost: NO BID

d. Women's Size XS-XL

Cost: NO BID

e. Women's Size 2XL-3XL

Cost: NO BID

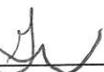
Item 9:

Long sleeve shirts

5.11 Tactical TDU shirts #72002-162, Khaki

JCSO emblem on both sleeves.

Cost: NO BID



Item 10:

Tactical Pants

5.11 Tactical Stryke Pants

- a. Men's #74369-055, Khaki

Cost: NO BID

- b. Women's #64386-055, Khaki

Cost: NO BID

Item 11:

Tactical Pants

5.11 Tactical Taclite Pro, Khaki or Black

- a. Men's #74273 Size 28-44

Cost: NO BID

- b. Men's #74273L, Size 46-54

Cost: NO BID

- c. Women's #64360

Cost: NO BID

Item 12:

Tactical Pants

First Tactical V2 Pants

- a. Men's #114011-055, Khaki, Size 28-44

Cost: NO BID

b. Men's #114011-055-0S1, Khaki, Size 46-50

Cost: NO BID

c. Women's #124011-055, Khaki

Cost: NO BID

Item 13:

Tactical Pants

Fechheimer CrossFX #020649

Brown in Color

a. Size 24-42

Cost: NO BID

b. Size 44-50

Cost: NO BID

c. Size 52-54

Cost: NO BID

Item 14:

Trousers

5.11 Tactical TDU trousers #74003-108 Brown

Cost: NO BID

Item 15:

Bike Patrol Shorts

5.11 Apex #73334-019, Black

Cost: NO BID

Item 16:

Bike Patrol Pants

5.11 Apex #74434-019, Black

Cost: NO BID

Item 17:

Bike Patrol Polo – Long Sleeve

Elbeco UFX, Long Sleeve HiVis

“Bike Patrol” 4 x 10 transfer on back

- a. Size XS-XL #K5226

Cost: NO BID

- b. Size 2XL-3XL #K5226-OS1

Cost: NO BID

Item 18:

Bike Patrol Polo – Short Sleeve

Elbeco UFX, Short Sleeve HiVis

“Bike Patrol” 4 x 10 transfer on back

- a. Size XS-XL #K5216

Cost: NO BID

b. Size 2XL-3XL #K5216-OS1

Cost: NO BID

Item 19:

Rapid Assault shirt

5.11 Tactical, ¼ Zip front

TDU green and Multi-cam versions.

a. TDU Green #72194-190

Cost: NO BID

b. Multicam #72185-169

Cost: NO BID

Item 20:

TDU Ripstop Pants

5.11 Tactical, Polyester/cotton/ripstop fabric.

TDU green and Multi-cam versions

a. TDU Green #74003-190

Cost: NO BID

b. Multicam #74350-169

Cost: NO BID

Item 21:

Mock neck long sleeve shirt

Brown in color. 10.5 ounce 90% cotton and 10% Lycra blended fabric.

Collar and cuff use the same fabric as the body with reinforced stretch fusible lining.

Extra-long tails and taped reinforced seams.

“JCSO” embroidered in tan plain block letters starting center and back to the left on the wearer.

Cost includes embroidery

- a. Size XS-XL

Cost: NO BID

- b. Size 2XL

Cost: NO BID

Item 22:

Raincoat

Spiewak #S309V-062 Raincoat, black / yellow, reversible, meets ANSI 107-2010 standards

- a. Size S-XL:

Cost: NO BID

- b. Size 2XL:

Cost: NO BID

- c. Size 3XL:

Cost: NO BID

Item 23:

Packable Jacket

5.11 Tactical #48035-019, black, “Sheriff” 4x10 reflective transfer on back

- a. Size XS-2XL

Cost: NO BID

- a. Size 3XL

Cost: NO BID

Item 24:

Waterproof Duty Jacket

Spiewak #SH3466-030

Brown in Color

Department patch sewn on sleeves

Name Bade Tab

a. Size XS-XL

Cost: NO BID

b. Size 2XL

Cost: NO BID

c. Size 3XL

Cost: NO BID

d. Size 4XL

Cost: NO BID

Item 25:

Softshell Jacket

Spiewak #S3182-030

Brown in Color

Department patch sewn on sleeves

Name Bade Tab

a. Size XS-XL

Cost: NO BID

e. Size 2XL

Cost: NO BID

f. Size 3XL

Cost: NO BID

g. Size 4XL

Cost: NO BID

Item 26:

Uniform Hat - Felt

Campaign style, 3XXX Beaver felt hat with extra thick brim.

Brown with brown ribbon band.

Four eyelets. Two strap eyelets in brim.

Cost: NO BID

Item 27:

Uniform Hat - Straw

Campaign style, Straw triple brim hat.

Brown with brown ribbon band.

Four eyelets. Two strap eyelets in brim.

Cost: NO BID

Item 28:

Basketweave Duty Belt

Safariland #94-28-4 Buckleless duty belt. Basketweave.

Alternate: Don Hume #B120-FV BW

Cost: \$50.86 each

Item 29:

Basketweave Belt

Safariland #99-0-4 Model 99 Buckleless reversible duty belt. 1.5" Basketweave.
Alternate: Don Hume #B125-FV BW

Cost: \$25.90 each

Item 30:

Basketweave Pepper Spray Holder

Safariland #38-4HS MKIV pepper spray holder. Basketweave hidden snap.
Alternate: Don Hume #C309-F-4 BW HS Slots

Cost: \$23.52 each

Item 31:

Basketweave Baton Holder

Safariland #35-F21-4 21- inch expandable baton holder. Basketweave.
Alternate: Don Hume #C121 OB BW

Cost: \$19.82 each

Item 32:

Basketweave Light Holder

Safariland #730-4 H/D Flashlight carrier. Basketweave.
Alternate: Don Hume #S505 B BW

Cost: \$8.60 each



Item 33:

Expandable Baton

ASP #F21B Expandable Baton. Black/Chrome.

Cost: NO BID

Item 34:

Basketweave Radio Case

Dutyman Inc. #4121U Radio Case. Adjustable Velcro Basketweave.
Alternate: Don Hume D422-M BW

Cost: \$18.93 each

Item 35:

Basketweave Handcuff Case

Safariland #190-4HS handcuff case. Basketweave hidden snap.
Alternate: Don Hume C304-HS BW

Cost: \$24.85 each

Item 36:

Basketweave Magazine Pouch

Safariland #77-83-4HS double magazine pouch. Basketweave hidden snap.
Alternate: Don Hume D407-HS BW

Cost: \$28.55 each

Item 37:

Basketweave Glove Pouch

Safariland #33-4V glove pouch. Basketweave.
Alternate: Don Hume C321-1 BW

Cost: \$13.76 each

Item 38:

Basketweave Belt Keeper

Safariland #62-4HS belt keeper. Basketweave hidden snap.
Alternate: Don Hume S502-1-HS BW (4-pack)

Cost: \$21.12 4-pk

Item 39:

Basketweave Holster

Safariland 6365 Low-Ride, Level III Retention Duty Holster, Basketweave.

a. Model 6365-83-481 Right Hand:

Cost: NO BID

b. Model 6365-83-482 Left Hand:

Cost: NO BID

c. Model 6365-832-481 Right Hand:

Cost: NO BID

d. Model 6365-832-482 Left Hand:

Cost: NO BID

Item 40:

Duty Belt, High Gloss

Gould & Goodrich #H59FL-CL Hi-Gloss Duty Belt with Gold Buckle
Alternate: Don Hume B101-C

b. Size 24-44:

Cost: \$52.42 each

c. Size 46-52:

Cost: \$52.42 each

Item 41:

Hi-Gloss Belt Keepers

Gould & Goodrich #H76-CL Belt Keeper, Hi-Gloss, Gold
Alternate: Don Hume S502-1-C

Cost: \$3.96 each

Item 42:

Hi-Gloss Radio Holder

Dutyman Inc. Radio Holder #4131U Hi-Gloss
Alternate: Don Hume D422-M-C

Cost: \$19.20 each

Item 43:

Hi-Gloss Magazine Case

Gould & Goodrich #H627-7-CL Double Magazine Case, High Gloss, Gold
Alternate: Don Hume D407-C

Cost: \$30.87 each

Item 44:

Hi-Gloss Pepper Spray Holder

Gould & Goodrich #H681-4-CL MKIV Pepper Spray Holder, Hi-Gloss, Gold
Alternate: Don Hume C309-F-4-C

Cost: \$24.00 each

Item 45:

Hi-Gloss Handcuff Case

Gould & Goodrich #H70-CL Handcuff Case, Hi-Gloss, Gold
Alternate: Don Hume C303-C

Cost: \$27.22 each

Item 46:
Hi-Gloss Baton Holder

ASP #52434 Expandable Baton Holder, Hi-Gloss

Cost: NO BID

Item 47:

Hi-Gloss Holster

Safariland 6365 Low-Ride, Level III Retention Duty Holster, Hi-Gloss

a. Model 6365-83-91 Right Hand:

Cost: NO BID

b. Model 6365-83-92 Left Hand:

Cost: NO BID

c. Model 6365-832-91 Right Hand:

Cost: NO BID

d. Model 6365-832-92 Left Hand:

Cost: NO BID

Item 48:

Hi-Gloss Glove Pouch

Gould & Goodrich #H555-CL Glove Pouch, Hi-Gloss
Alternate: Don Hume C321-1-C

Cost: \$16.28 each

Item 49:

Hi-Gloss Light Holder

Gould & Goodrich #493D-CL Flashlight holder, Hi-Gloss
Alternate: Don Hume S505-B-C

Cost: \$10.02 each

Item 50:

Hi-Glass Handcuff Strap

Safariland #690-9B Handcuff Strap, Hi-Gloss, Gold
Alternate: Don Hume C308-C

Cost: \$8.95 each

Item 51:

Nylon Duty Belt

Nylon Duty Belt 2.25", Velcro, Black
Don Hume NDuty-FV

Cost: \$23.86 each

Item 52:

Nylon Inner Belt

Nylon Inner Belt, 1.5", with hook lining, Black
Don Hume NB125-FV

Cost: \$13.32 each

Item 53:

Nylon Handcuff Case

Nylon single handcuff case, fits 2.25" belt, black
Don Hume NC300-HS

Cost: \$13.72 each

Item 54:

Nylon Pepper Spray holder

Nylon pepper spray holder, MK4, large, fits 2.25" belt, black
Don Hume NC309-F-4-HS

Cost: \$12.53 each

Item 55:

Nylon Glove Pouch

Nylon double-glove pouch, fits 2.25" belt, black
Don Hume NSBC321-1

Cost: \$5.68 each

Item 56:

Nylon Light Holder

Nylon D Cell light holder, fits 2.25" belt, black
Don Hume NS505-B

Cost: \$3.00 each

Item 57:

Nylon Radio Case

Nylon universal radio case, fits 2.25" belt, black
Don Hume ND422-MS

Cost: \$10.08 each

Item 58:

Nylon Baton Holder

Nylon molded baton holder, for 16-21" baton, fits 2.25" belt, black
Don Hume NC121

Cost: \$11.88 each

Item 59:

Nylon Belt Keepers

Nylon belt keepers, fits 2.25" belt, 4-pack, black

Don Hume NS502-1 4-pack

Cost: \$6.86 4-pack

Item 60:

Nylon Belt Keeper

Nylon 2" wide 4-snap belt keeper, fits 2.25" belt, black

Don Hume NS502-4

Cost: \$2.50 each

Item 61:

Nylon Key Holder

Nylon key holder, fits 2.25" belt, black

Don Hume NS501

Cost: \$2.87 each

Item 62:

Hat Strap

3 Piece swivel hat strap, black

Cost: NO BID

Item 63:

Hat Rain Cover

Clear rain cover for campaign style hat

Cost: NO BID

Item 64:

Handcuffs

Peerless #PR-4710 Model 700 chain-link handcuffs, nickel finish

Cost: NO BID

Item 65:

Pepper Spray

SABRE #52H2030 MK4 3.3oz. Pepper Spray

Cost: NO BID

Item 66:

Clip-On Tie

Samuel Broome Uniform #90010 clip-on tie, 3x18, brown

Cost: NO BID

Item 67:

Clip-On Tie

Samuel Broome Uniform #90043 clip-on tie, 3x20, brown

Cost: NO BID

Item 68:

Men's Boots

5.11 Tactical #12004-019 ATAC Storm side-zip boots, black

Cost: NO BID

Item 69:

Women's Boots

5.11 Tactical #12217-019 Women's ATAC Storm side-zip boots, black

Cost: NO BID

Item 70:

Men's Uniform Shoes

Bates Lites Oxford Hi-Gloss Shoes #942, black

Cost: NO BID

Item 71:

Women's Uniform Shoes

Bates Lites Oxford Hi-Gloss Shoes #731, black

Cost: NO BID

Item 72:

Nameplate

Reeves #51 Nameplate, plastic, last name only, black plastic with white letters

Cost: NO BID

Item 73:

Reflective Safety Vest

Spiewak #S912-062-S, ANSI 207 Compliant, Yellow, Sheriff

Cost: NO BID

Item 74:

Knit cap

Brown in color. 100% acrylic with Thinsulate liner.

Made in the USA.

Cost: NO BID

Item 75:

Body Armor

Point Blank Alpha Elite Level II ballistics with two Hi-Lite concealable carriers. Point Blank Item AXII HILITE-2C.

Carriers have ThorShield protection and do not require a separate “sleeve” that might add weight and thickness. The ThorShield protection protects against Electroschok Weapons. In addition, the carriers must have pockets that accommodate a 5” x 8” or 8” x 10” plate. Must comply with NIJ 0101.06

V50 9 MM (fps): 1794 V50 .357 MAG (fps): 1761 Areal density: 0.63 lb/sq ft Thickness: .18”
5-year warranty. Made in the USA.

Cost: NO BID

Item 76:

Body Armor

Point Blank Spike System level 3 with standard carrier. Black in Color. Point Blank Item S2-3SPIKE-2C

Must comply with NIJ 0115.00

Cost: NO BID



SPECIFICATIONS

10-18-18

PRODUCT NAME: SAM BROWNE BELT FULL VELCRO

PRODUCT CATALOG NO.: B120-FV PLAIN & BASKETWEAVE
2 1/4" WIDE

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide
2. Weight - 7/8 oz. Front
3. Grade - Full grain
4. Other - 7/8oz/ liner

B. HARDWARE

1. Snap - N/A
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - Two Greenville #525 black post back plate
6. Velcro Fastener Material - Hook & loop

C. THREAD

1. Kind - Polyester V350
2. Other - Mill dyed to match color of product

D. DYE

1. Kind - Oil base Aniline dye
2. Other - Front of belt to be dyed twice

SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: B120-FV PLAIN & BASKETWEAVE
2 1/4" WIDE

E. FINISH

1. Kind - Pigmented acrylic with a top coat of Nitrocellulose
2. Other - Must have semi-gloss appearance

F. GLUE

1. Kind - All purpose leather cement
2. Other - None

II. PROCESSES

- A. EDGES - All edges to be edged with #3 edger, dyed with Flexolon water base epoxy acrylic edge sealer
- B. GLUING - Applied to both parts and pressed together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING - See Edges
- E. SANDING - All sewn edges to be sanded smooth
- F. CREEASING - All unsewn edges creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The construction shall be as follows: the front will be cut to size and dyed to the desired color. The liner will be cut then glued to the front and pressed firmly to assure a good bond. A two-inch strip of Velcro loop nine inches will be glued to the finished side of the liner. Two posts will be installed in the center of the liner located 7 3/4" from the end where the loop is located, these posts are attached to a metal plate and glued in place this will make for a secure buckle system when the sliding keeper is in place.

The post end of the belt will be cut with an English taper. A length of two-inch wide Velcro hook 8 1/2" long will be glued on the front end opposite of the first piece of Velcro. A 1" wide piece of Velcro hook will run the full length of the belt so as to make the platform to connect the trouser belt.

The front and liner are then stitched together approximately 3/16" from the edge. Two more rows of stitching will be located equal distance at the center to secure the 1" hook in place.

The belt will then be finished on the edges as set forth under "Processes".

SPECIFICATIONS
PAGE 3

PRODUCT CATALOG NO.: B120-FV PLAIN & BASKETWEAVE
2 1/4" WIDE

Seven keyholes will be punched in the center at the Velcro (hook) end. The holes will begin two inches from the end and are spaced one inch apart. A 5/8" width keeper will be used to secure the end of belt in place.

BASKETWEAVE DESIGN

The design shall be applied the full length of the belt and shall be approximately 3/8" from the leading edge.

A reproduction of the #510 craft tool for the weave and the #709 craft tool for the border is to be used to accomplish the Basketweave effect.



SPECIFICATIONS

REVISED: 10-18-18

PRODUCT NAME: VELCRO TROUSER BELT

PRODUCT CATALOG NO.: B125 FV PLAIN & BASKETWEAVE
1 5/8" WIDE

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide
2. Weight - 7/8 oz.
3. Grade - Full grain
4. Other - N/A

B. HARDWARE

1. Snap - N/A
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - None
6. Velcro Fastener Material - Hook & loop

C. THREAD

1. Kind - Polyester V346
2. Size - Three Strand
3. Other - None

D. DYE

1. Kind - Oil base Aniline dye
2. Other - Will be dyed twice



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: B125 FV PLAIN & BASKETWEAVE
1 5/8" WIDE

E. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi-gloss finish

II. PROCESSES

- A. EDGES - All edges to be edged with #3 edger, dyed with Flexolon water base epoxy acrylic edge sealer
- B. GLUING - Applied to both parts and pounded together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING - N/A
- E. SANDING - N/A
- F. CREAMING - N/A

III. GENERAL DESIGN AND CONSTRUCTION

The belt is first cut to the desired width and length. Edges should be beveled as finished with Flexolon water base epoxy.

Then processed by following the requirements listed under "Processes".

Both ends will be trimmed with an English taper. At one end, a six-inch length of Velcro (Hook) will be glued and sewn on the front side. On the flesh side (Back) the Velcro loop will be glued to the complete width and length and sewn along the edges, the belt will be finished with a black pigmented acrylic and a good topcoat.



SPECIFICATIONS
PAGE 2

BASKETWEAVE DESIGN

A reproduction of the #510 craft tool will be used for the weave and #709 for the border to create the Basket weave effect.



SPECIFICATIONS

REVISED: 02/08/05

PRODUCT NAME: OC MACEHOLDER HIDDEN SNAP TO FIT 2 1/4" DUTY BELT

PRODUCT CATALOG NO.: C309-F-4 H.S. BASKETWEAVE WITH SLITS

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide
2. Weight - 7/8 oz.
3. Grade - Full grain

B. HARDWARE

1. Snap - One set of Pull-A-Dot snaps
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A

C. THREAD

1. Kind - Polyester V346
2. Size - Three strand
3. Other - Mill dyed to match color of product

E. DYE

1. Kind - Oil base Aniline dye
2. Other - All parts will be dyed twice during assembly

F. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi gloss finish

G. GLUE

1. Kind - All purpose leather cement



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: C309-F-4 H.S. BASKETWEAVE

II. PROCESSES

- A. EDGES - To be edged with a #3 rampart hand edger or equal to give rounded effect on edges
- B. GLUING - Applied to both parts and pounded together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING - All edges burnished to a smooth finish with a 3M deburring wheel using a hard burnishing wax
- E. SANDING - All sewn edges to be sanded smooth
- F. CREEASING - All unsewn edges creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The C309-F OC mace holder will be constructed of 7/8 oz. top grain vegetable tanned leather cowhide.

The construction shall be of three parts. One part will form the belt loop. The loop shall not extend higher than the body of the holster. This loop shall have two 2 $\frac{1}{4}$ " belt slits installed.

The second part shall be cut to a shape as to form a cylinder type pocket which will accommodate a given canister's diameter. The pocket shall cover approximately three-fourths of the canister.

The three parts will be glued and sewn together. The third part is a cover flap with a snap. The case is dyed twice with an oil base dye and finished with a good grade of leather lacquer to seal the dye and give a semi gloss finish.

BASKETWEAVE DESIGN

A reproduction of the #510 craft tool for the weave and the #709 craft tool for the border is to be used to accomplish the Basketweave effect.



SPECIFICATIONS

REVISED: 09.01.09

PRODUCT NAME: C121 - 21" COLLAPSIBLE BATON HOLDER-OPEN TOP & BOTTOM
SEWN DOWN BELT LOOP
PLAIN OR BASKETWEAVE

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned top grain cowhide
2. Weight - 7/8 oz.
3. Grade - Full grain

B. HARDWARE

1. Snap - N/A
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - None

C. THREAD

1. Kind - Polyester V346
2. Other - Mill dyed to match color of product

D. DYE

1. Kind - Oil base Aniline dye
2. Other - All parts will be dyed twice during assembly

E. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi-gloss finish

F. GLUE

1. Kind - All purpose leather cement
2. Other - None



SPECIFICATIONS
PAGE 2

PRODUCT NAME: C121 - 21" COLLAPSIBLE BATON HOLDER-OPEN TOP & BOTTOM
SEWN DOWN BELT LOOP
PLAIN OR BASKETWEAVE

II. PROCESSES

- A. EDGES - To be edged with a #3 rampart hand edger or equal to give rounded effect on edges
- B. GLUING - Applied to both parts and pounded together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING - All edges burnished to a smooth finish with a 3M deburring wheel using a hard-burnishing wax
- E. SANDING - All sewn edges to be sanded smooth
- F. CREEASING - All unsewn edges creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The case is designed to hold one collapsible baton.

The construction shall be of three parts: part one will form a sewn down belt loop. This belt loop will be positioned at such a point as to allow for easy removal of the baton. The second part will be the back. The third part is to form the cylinder type pocket to hold the baton and some models of flashlights.

To assemble, sew the belt loop to the back then rivet the back to the cylinder pocket, this will permit the extended baton to be carried but prevent the baton from sliding thru the bottom of holder. At this time, glue the edges of the pocket to the back and sew together.

In the final stages of construction, the edges will be sanded smooth, dyed and sealed. The case is then wet molded, dried & finished. The holder is dyed twice with an oil base dye and finished with a pigmented acrylic and then a good grade of leather lacquer with a semi gloss finish.

BASKETWEAVE DESIGN

To accomplish the Basketweave effect a reproduction of the #510 craft tool is to be used for the weave and a #709 craft tool for the border.



SPECIFICATIONS

PRODUCT NAME: Flashlight Holder D Cell

PRODUCT CATALOG NO.: S505-B WITH NYLON BLACK RING
PLAIN & BASKETWEAVE

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide
2. Weight - 8/9 oz.
3. Grade - Full grain
4. Other - None

B. HARDWARE

1. Snap - Two durable dot snap
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - One molded nylon black ring

C. THREAD

1. Kind - N/A
2. Size - N/A
3. Other - None

D. DYE

1. Kind - Oil base Aniline dye
2. Other - None

E. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi-gloss finish

F. GLUE

1. Kind - N/A
2. Other - None



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: S505-B WITH NYLON BLACK RING

II. PROCESSES

- A. EDGES - To be edged with #3 hand edger or equal to give rounded effects on edges
- B. GLUING - N/A
- C. SEWING - N/A
- D. BURNISHING - All edges to be dyed then finished with acrylic edge sealer
- E. SANDING - N/A
- F. CREASING - All edges creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The Flashlight holder is constructed by attaching a nylon ring of specified inside diameter on a leather strap, by means of the bottom portion of the dot snap. The strap is 10" in length by 5/8" wide. The strap is burnished and creased on the leading edges. The button part of the strap is located at the opposite end of the ring. The strap is folded to form the belt loop.

Will accommodate belts up to 2 1/4" wide.

BASKETWEAVE DESIGN

A reproduction of the #510 craft tool for the weave and the #709 craft tool for the border is to be used to accomplish the Basketweave effect.



SPECIFICATIONS

REVISED: 03-13-01

PRODUCT NAME: ADJUSTABLE RADIO HOLDER

PRODUCT CATALOG NO.: D422-M PLAIN & BASKETWEAVE

I. MATERIAL

A. LEATHER

1. Kind- Select cuts of vegetable tanned cowhide
2. Weight-
3. Grade- Full grain
4. Other- 8/8 1/2oz. for adjustable strap and sliding keeper

B. HARDWARE

1. Snap- Two sets directional snap
2. Rivet- N/A
3. Buckle- N/A
4. Metal Plate- One 14-gauge galvanized metal 13/16"x5 3/4"
5. Other- Fastening Material-Velcro hook & loop

C. THREAD

1. Kind- Polyester V346
2. Size- Three Strand
3. Other- Mill dyed to match color of product

D. DYE

1. Kind- Oil base Aniline dye
2. Other- None

E. FINISH

1. Kind- Pigmented acrylic with top coat of Nitrocellulose
2. Other- Must have semi-gloss finish

F. GLUE

1. Kind- All purpose leather cement
2. Other- None



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: D422-M PLAIN & BASKETWEAVE

II. PROCESSES

- A. EDGES- To be edged with a #3 hand edger or equal to give rounded effect on edges
- B. GLUING- Applied to both parts and pounded together
- C. SEWING- Approximately six stitches per inch and sewn tightly
- D. BURNISHING- All edges burnished to a smooth finish with a 3M deburring wheel using a hard-burnishing wax
- E. SANDING- All sewn edges to be sanded smooth
- F. CREASING- All unsewn edges creased with #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The design of this Radio Holder is to fit most radios by means of the Velcro adjustable strap.

Construction is of two parts leather. (1) The body which also forms the 2 1/4" snap on belt loop at one end, at the other end a 14-gauge galvanized metal is sandwiched between the leather and bent in such a manner as to form a ledge for the radio to set on. (2) The Velcro adjustable strap is approximately 2" in width and approximately 14" in length. To make the adjustment a piece of Velcro Hook 2"x5 3/4" is glued and sewn to the inside part of the leather and Velcro Loop 2"x5" is sewn to the outside of leather. The product is sanded and molded then finished with a good grade of top coat.

During construction, all steps set forth under "Processes" will be closely followed to insure a quality product.

All work will be done in a workmanship manner.

BASKETWEAVE DESIGN

A reproduction of the #510 craft tool for the weave and the #709 craft tool for the border is to be used to accomplish the Basketweave effect.



SPECIFICATIONS

REVISED: 01-02-92

PRODUCT NAME: HANDCUFF CASE

PRODUCT CATALOG NO.: C304 HIDDEN SNAP BASKETWEAVE

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide with a semi-hard finish. Special parts of the cowhide are selected to form the molded portion of the case in order to obtain a firm mold, assuring long wear and a nice appearance.
2. Weight - 8/9 oz.
3. Grade - Full top grain
4. Other - Filler weight 5/6 oz.

B. HARDWARE

1. Snap - One durable dot snap, socket, stud, eyelet - solid brass nickel plated when required
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - None

C. THREAD

1. Kind - Polyester V346
2. Other - Mill dyed to match color of product

D. DYE

1. Kind - Oil base Aniline dye
2. Other - All parts will be dyed twice during assembly

E. FINISH

1. Kind - Pigmented acrylic with a top coat of Nitrocellulose
2. Other - Must have semi-gloss finish

F. GLUE

1. Kind - All purpose leather cement
2. Other - None



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: C304 HIDDEN SNAP BASKETWEAVE

II. PROCESSES

- A. EDGES - To be edged with a #2 rampart hand edger or equal to give rounded effect on edges
- B. GLUING - Applied to both parts and pounded together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING - All edges burnished to a smooth finish with a 3M deburring wheel using a hard-burnishing wax
- E. SANDING - All sewn edges to be sanded smooth
- F. CREASING - All unsewn edges creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The handcuff case is constructed from three parts: the back which also forms the cover flap, the filler which is sewn to the back and the mold which houses the handcuffs.

The back will be designed as to fold over the pocket and act as a cover. This cover must incorporate a hidden snap to provide a neat, clean appearance. Two slots will be cut in the back to accommodate a duty belt.

A filler will be sewn between the back and the mold to protect the belt from the handcuffs.

To assemble the case, the center piece will be glued and sewn to the back and the mold glued to this assembly and sewn in place. In the final stages of production, the product will be sanded, edged, and wet molded.

Special attention will be given "Processes" to insure a neat and uniform product.

BASKETWEAVE DESIGN

To accomplish the Basketweave effect a reproduction of the #510 craft tool is to be used for the weave and a #709 craft tool for the border.



SPECIFICATIONS

REVISED: 11.03.08

PRODUCT NAME: DOUBLE AUTOMATIC MAGAZINE HOLDER HIDDEN SNAP

PRODUCT CATALOG NO.: D407-HS PLAIN & BASKETWEAVE

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide
2. Weight - 8/9 oz.
3. Grade - Top grain
4. Other - firm leather, especially the mold section, to insure rigidity that will not collapse

B. HARDWARE

1. Snap - Two sets of durable dot snaps
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - None

C. THREAD

1. Kind - V350 Polyester
2. Other - Mill dyed to match color of product

D. DYE

1. Kind - Oil base Aniline dye
2. Other - None

E. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi-gloss finish

F. GLUE

1. Kind - All purpose leather cement
2. Other - N/A

SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: D407-HS PLAIN & BASKETWEAVE

II. PROCESSES

- A. EDGES - To be edged with #3 hand edger or equal to give edges rounded effect
- B. GLUING - Applied to both parts and pressed together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING - All edges burnished to a smooth finish with a 3M deburring wheel using a hard burnishing wax
- E. SANDING - All sewn edges to be sanded smooth
- F. CREATING - All unsewn edges to be creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The back portion is cut in such a manner as to allow carry in the horizontal or vertical position; it also forms the flap covers over the magazine.

The center separates the molded part from the back. This center part will keep the magazine from any contact with the belt.

The molded part forms the pocket, which houses the magazine.

The molded section is glued to the center flap cover and double stitched full length in the center. This section is then glued to the back and stitched at the sides and bottom. Then sanded and wet molded. Before and during the construction, all steps set forth in "Processes" shall be closely followed.

NOTE Hidden Snap: The cover flap will be incision split to allow the eyelet that holds the socket in place, to be sandwiched between two layers of leather. This will make a smooth outer appearance.

BASKETWEAVE DESIGN

A reproduction of the #510 craft tool for the weave and the #709 craft tool for the border is to be used to accomplish the Basketweave effect.



SPECIFICATIONS

REVISED: 06.15.09

PRODUCT NAME: GLOVE POUCH

PRODUCT CATALOG NO.: C321-1 WITH SLOTS TO FIT A 2 $\frac{1}{4}$ "
DUTY BELT PLAIN & BASKETWEAVE

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide
2. Weight - 5/6 oz. - 6/7 oz.
3. Grade - N/A
4. Other - N/A

B. HARDWARE

1. Snap - N/A
2. Metal Plate - N/A
3. Velcro - Hook & Loop
4. Other - None

C. THREAD

1. Kind - V350 Polyester
2. Size - Three Strand
3. Other - Mill dyed to match color of product

D. DYE

1. Kind - Oil base Aniline dye
2. Other - None

E. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi-gloss finish

F. GLUE

1. Kind - All purpose leather cement
2. Other - None



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: C321-1 WITH SLITS TO FIT A 2 $\frac{1}{4}$ "
DUTY BELT BASKETWEAVE

II. PROCESSES

- A. EDGES - All edges to be edged with a #3 hand edger to give rounded effect to all edges
- B. GLUING - Applied to both parts and pounded together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING - All edges burnished to a smooth finish with a 3M deburring wheel, using a hard-burnishing wax
- E. SANDING - All sewn edges sanded to a smooth finish
- F. CREEASING - All unsewn edges creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The design of the case is to carry two pair of surgical gloves housed in a compartment.

The case is of three parts: 1)The back which fits a 2 1/4" duty belt and also makes the flap cover with Velcro closure 2) the center filler that separates the belt from the gloves 3) the front that forms the compartment.

The size of the case is approximately 3 3/4" wide X 3 1/4" tall. The flap is secured in the closed position by a Velcro closure.

The back is glued and then sewn to the center filler. The front is then glued in place and sewn. The case is wet formed, the edges are sanded and burnished. In the final stage a durable leather finish is applied.

During construction, all steps set forth in "Processes" shall be closely followed.

BASKETWEAVE DESIGN

A basketweave design will be located on the flap portion of the case, covering an area of approximately 2 X 2 1/2".

The design shall be accomplished by using a #510 craft tool for the weave and a #709 craft tool for the border.



SPECIFICATIONS

REVISED: 01-06-94

PRODUCT NAME: DOUBLE SNAP BELT KEEPER

PRODUCT CATALOG NO.: S502-1 HIDDEN SNAP PLAIN & BASKETWEAVE 1 1/4"

I. MATERIAL

A. LEATHER

1. Kind - Selected parts of vegetable tanned top grain cowhide
2. Weight - 7/8 oz.
3. Grade - Full grain
4. Other - None

B. HARDWARE

1. Snap - Two sets of dot snap parts; eyelet, stud and socket
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - None

C. THREAD

1. Kind - N/A
2. Size - N/A
3. Other - None

D. DYE

1. Kind - Oil base Aniline dye
2. Other - Will be dyed twice

E. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi-gloss finish

F. GLUE

1. Kind - N/A
2. Other - None



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: S502-1 HIDDEN SNAP PLAIN & BASKETWEAVE 1 1/4"

II. PROCESSES

- A. EDGES - The length of the keeper shall be edged with a #3 edger or equal to give rounded effect on edges
- B. GLUING - N/A
- C. SEWING - N/A
- D. BURNISHING - All edges to be finished with Flexolon water base epoxy acrylic edge sealer
- E. SANDING - N/A
- F. CREEASING - N/A

III. GENERAL DESIGN AND CONSTRUCTION

The belt keeper is designed to keep the Sam Browne belt in a uniform position on the user's waist. The width shall be 1 1/4". The length shall be 7 3/4". The two snaps will be located 3/4" inch apart beginning 3/4" from the two ends. The eyelet post that holds the socket must be hidden, thus giving a smooth leather appearance to the front of keeper.

BASKETWEAVE DESIGN

A reproduction of the #510 craft tool for the weave and the #709 craft tool for the border is to be used to accomplish the Basketweave effect.



SPECIFICATIONS

REVISED: 11-17-2014

PRODUCT NAME: SAM BROWNE BELTS

PRODUCT CATALOG NO.: B101 & B101-A CLARINO

I. MATERIAL

A. LEATHER

1. Kind -Vegetable tanned top grain cowhide
2. Weight - 9/10 oz.
3. Grade - Full grain
4. Other - 7/8 oz. buckle guard and 5/8" wide belt keeper

B. CLARINO

1. Kind -Clarino black slick
2. Weight - 3 1/2 oz.
3. Grade - N/A
4. Other - N/A

C. HARDWARE

1. Snap -N/A
2. Rivet - N/A
3. Buckle - #4430-2 Nickel, solid brass buckles when required or equal.
4. Metal Plate - N/A
5. Other - #525 male and female post or equal, hook #4614 or equal.

D. THREAD

1. Kind -Polyester V350
2. V70 nylon for the Clarino belt tab
3. Size -Three strand
4. Other - Mill dyed to match color of product

E. DYE

1. Kind -Oil based dye
2. Other - None

F. FINISH

1. Kind -Pigmented acrylic with top coat.
2. Other - Must have semi-gloss finish

G. GLUE

1. Kind -All purpose leather cement
2. Other - None

SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: B101 & B101-A CLARINO

II. PROCESSES

- A. EDGES - All edges to be edged with #3 edger, dyed with water base epoxy acrylic edge sealer
- B. GLUING - Applied to both parts and pounded together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. SANDING - All sewn edges to be sanded smooth
- E. CREEASING - N/A

III. GENERAL DESIGN AND CONSTRUCTION

The belt shall be constructed from 9 to 10 oz. top grain cowhide. It shall be free from holes, cuts and soft flanky leather. The strap will be treated with a lacquer finish to repel moisture. The leather strap will be cut 2-3/16" in width and permanently cemented to 3 1/2 oz. Clarino Black Slick. NO FILLER OF ANY TYPE SHALL BE USED BETWEEN THE LEATHER STOCK AND THE CLARINO.

The HOOK end of the strap shall be trimmed as follows: on each side of the strap, a "U" shape cutout will be made 3 1/8" on center from the end. The cutout will be 7/16" in depth. The cutout will accommodate a #818 hook. A 1/8" hole will be punched at the belt center, 5-13/16" from the end and a #525 male and female post will be installed. The end will be skived to a feather edge and then folded over the hook and glued in place. The edges of the belt will be edged, then folded over the hook and glued in place. The edges of the belt will be edged and burnished to a smooth finish sealed with a water base epoxy acrylic edge sealer. At the hook end, a tab will be sewn, allowing the tab to extend approximately 1 1/8" beyond the hook. The tab will be 2 7/8" at the widest point and tapered to the width of the belt. The overall dimensions are 4 3/4" X 2 7/8". The tab will be constructed from 3 to 4 oz. leather laminated to Clarino Black Slick. V70 Nylon Black Thread.

The belt will be sewn with a black Polyester V350 thread, 3/16" from the edge and shall be five-six stitches per inch. The buckle end will be one row of six (6) holes on center, beginning 3" from the end. The hole will be 7/32" with a 1/2" chisel. Two rows of six (6) oval holes 9/32" X 5/32" will be located 1/2" from the belt edge, beginning 6" from the end.

The holes will be spaced 1 1/8" apart. A #3126 buckle will be installed in the third set of holes from the end. The size of the belt shall be determined by the distance from the hook to the center of the buckle. The size will be embossed on the liner of the belt in numbers, not less than 7/32" in height. The manufacturer's name or trade name will be embossed on the back in clear legible letters.

A belt keeper will be made from doubled Clarino and will be sewn with Black Nylon V70 thread 1/8" from the edges and stapled with two durable staples. The belt must be constructed in a workmanship like manner. All material shall be free from flaws that impair the appearance, durability or function of the belt.



SPECIFICATIONS

REVISED: 02-21-92

PRODUCT NAME: DOUBLE SNAP BELT KEEPER

PRODUCT CATALOG NO.: S502-1 CLARINO

I. MATERIAL

A. LEATHER

1. Kind - Selected parts of vegetable tanned cowhide
2. Weight - 4/5 oz.
3. Grade - Full grain
4. Other - None

B. Clarino

1. Kind - Clarino
2. Weight - 3 oz.
3. Other - None

C. HARDWARE

1. Snap - Two durable dot snaps, solid brass, nickel plated when required
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - None

D. THREAD

1. Kind - Nylon V70
2. Other - None

E. DYE

1. Kind - Oil base Aniline dye
2. Other - The part will be dyed twice

F. FINISH

1. Kind - Pigmented acrylic with a top coat of Nitrocellulose
2. Other - Must have semi-gloss finish



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: S502-1 CLARINO

G. GLUE

1. Kind - All purpose leather cement
2. Other - None

II. PROCESSES

- A. EDGES - The length of the keeper shall be edged with a #3 rampart edger or equal to give a rounded effect on edges
- B. GLUING - Applied to both leather and Clarino
- C. SEWING - Seven stitches per inch on two edges
- D. BURNISHING - All edges to be finished with Flexolon waterbase epoxy acrylic edge sealer
- E. SANDING - N/A

III. GENERAL DESIGN AND CONSTRUCTION

The belt keeper is designed to keep the Sam Browne belt in a uniform position on the user's waist.

The width will be approximately 5/8" wide and 7 1/4" long. Two snaps are located at one end on center, one inch apart, beginning 1/2" from the end. The other parts of the snap are in the same manner at the opposite end.

The overall thickness will be 7/8 oz. in thickness.

This item will be constructed from 3 oz. Clarino, laminate to 4/5 oz. strap leather.



SPECIFICATIONS

REVISED: 04-17-2014

PRODUCT NAME: ADJUSTABLE RADIO HOLDER

PRODUCT CATALOG NO.: D422-M CLARINO

I. MATERIAL

A. LEATHER

1. Kind- Select cuts of vegetable tanned cowhide
2. Weight- N/A
3. Grade- Full grain
4. Other- 4 -5 oz.

B. CLARINO

1. Kind- N/A
2. Other- 3 -4

C. HARDWARE

1. Snap- Two sets directional snap
2. Rivet- N/A
3. Buckle- N/A
4. Metal Plate-One-gauge galvanized metal 13/16"x5 3/4"
5. Other-Fastening material- Velcro hook & loop

D. THREAD

1. Kind- Polyester V350
2. Size- Three Strand
3. Other- Mill dyed to match color of product

E. DYE

1. Kind- Oil base Aniline dye
2. Other- None

F. FINISH

1. Kind- Pigmented acrylic with top coat of Nitrocellulose
2. Other- Must have semi-gloss finish



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: D422-M CLARINO

G. GLUE

1.	Kind-	All purpose leather cement
2.	Other-	None

II. PROCESSES

A.	EDGES-	To be edges with a #3 hand edger or equal to give rounded effect on Edges
B.	GLUING-	Applied to both parts and pounded together
C.	SEWING-	Approximately six stitches per inch and sewn tightly
D.	BURNISHING-	All edges burnished to a smooth finish with a 3M deburring wheel Using a hard-burnishing wax
E.	SANDING-	All sewn edges to be sanded smooth
F.	CREASING-	All unsewn edges creased with #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The design of the Radio Holder is to fit most radios by means of the Velcro adjustable strap. Clarino is glued to leather and pressed together to form a permanent bond.

Construction is of two parts leather. (1) The body which also forms the 2 1/4" snap on belt loop at one end, at the other end a 14-gauge galvanized metal is sandwiched between the leather and bent in such a manner as to form a ledge for the radio to set on. (2) The Velcro adjustable strap is approximately 2" in width and approximately 14" in length. To make the adjustment a piece of Velcro Hook 2" x 5 3/4" is glued and sewn to the inside part of the leather and Velcro Loop 1" x 4 1/2" is sewn to the outside of leather. The final stage is to put a 3/8" sliding keeper on the adjustable strap, then clean and polish.

During construction, all steps set forth under "Processes" will be closely followed to insure a quality product.



SPECIFICATIONS

REVISED: 05/10/05

PRODUCT NAME: DOUBLE MAGAZINE HOLDER

PRODUCT CATALOG NO.: D407 CLARINO

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide
2. Weight - 6/7 oz.
3. Grade - Top grain
4. Other - Firm leather, especially the mold section, to insure rigidity that will not collapse

B. HARDWARE

1. Snap - Two sets of durable dot snaps, solid brass
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - None

C. CLARINO

1. Kind - N/A
2. Weight - 3 1/2 oz.
3. Other - None

D. THREAD

1. Kind - V346 Polyester
2. V69 Nylon for Clarino
3. Other - Mill dyed to match color of product

E. DYE

1. Kind - Oil base Aniline dye
2. Other - None

F. FINISH

1. Kind - N/A
2. Other - Semi-gloss Nitrocellulose top coat



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: D407 CLARINO

G. GLUE

1. Kind - All purpose leather cement
2. Other - None

II. PROCESSES

- A. EDGES - All edges to be edged with #3 hand edger to give rounded effect
- B. GLUING - Applied to both sides and pounded together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING - All edges burnished to a smooth finish with a 3M deburring wheel using a hard-burnishing wax
- E. SANDING - All sewn edges sanded to a smooth finish
- F. CREEASING - All unsewn edges creased with #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The general design for this case is to hold two magazines vertical and horizontal. The Clarino and leather is glued and pounded together to form a permanent bond.

The construction is of three parts: the back portion which forms the two-way belt slide, the center which divides the mold from the back and forms the flap cover and the molded portion which forms the pockets to house the magazine. The molded portion must provide for the user a proper grip on the magazine.

The molded section is glued to the center flap cover and double stitched full length in the center. This section is then glued to the back and stitched at the sides and bottom. Then sanded and wet molded. Before and during the construction, all steps set forth in "Processes" shall be closely followed.



SPECIFICATIONS

REVISED: 03.26.19

PRODUCT NAME: O.C. SPRAY HOLSTER

PRODUCT CATALOG NO.: C309 & C309-F-4 CLARINO WITH SLITS

I. MATERIAL

A. LEATHER

1. Kind -Vegetable tanned cowhide
2. Weight - 4/5 oz.
3. Grade - Full grain
4. Other - Clarino black slick 3 1/2 oz.

B. HARDWARE

1. Snap - One set Pull-A-Dot snap & one set dot snap - hard action
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - N/A

C. THREAD

1. Kind -Polyester V346 & Z69
2. Size -Three strand
3. Other -Mill dyed to match color of product

D. DYE

1. Kind -Oil base Aniline dye
2. Other -All parts will be dyed twice during assembly

E. FINISH

1. Kind -Pigmented acrylic with top coat of Nitrocellulose
2. Other -Must have semi-gloss finish



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: C309 & C309-F-4 CLARINO WITH SLITS

F. GLUE

1. Kind -All purpose leather cement
2. Other - None

II. PROCESSES

- A. EDGES - To be edged with a #3 rampart hand edger or equal to give rounded effect on edges
- B. GLUING - Applied to both parts and pounded together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING -All edges burnished to a smooth finish with a 3M deburring wheel using a hard-burnishing wax
- E. SANDING - All sewn edges to be sanded smooth
- F. CREEASING - All unsewn edges creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The C309 OC mace holder will be constructed of 4/5 oz. top grain vegetable tanned leather cowhide glued to Clarino and pounded together to form a permanent bond.

The construction shall be of two parts. One part will form the belt loop with slits. The loop shall not extend higher than the body of the holster.

The second part shall be cut to a shape as to form a cylinder type pocket which will accommodate a given canister's diameter. The pocket shall cover approximately three-fourths of the canister.

The parts will be sewn together. The edges are then sanded and burnished.

C309-F OC mace holder with a flap shall be constructed as above except a leather cover shall be incorporated in the construction enough to cover the top of the canister. The cover will snap in place at the front of the holster.

Special attention will be given to process to insure a neat and uniform product.



SPECIFICATIONS

REVISED: 03-16-01

PRODUCT NAME: HANDCUFF CASE

PRODUCT CATALOG NO.: C303 CLARINO

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide with a semi-hard finish. Special parts are selected to form the molded portion of the case to obtain a firm mold, assuring long wear and a nice appearance.
2. Weight - 6/7 oz.
3. Grade - Full grain
4. Other - Filler 4/5 oz.

B. CLARINO

1. Kind - Clarino black slick 3 1/2 oz.
2. Weight -
3. Grade - N/A
4. Other - None

C. HARDWARE

1. Snap - solid brass; nickel plated when required
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - N/A

D. THREAD

1. Kind - Polyester V350
2. Size - Three strand mill dyed to match color of product
3. Other - Polyester V70

E. DYE

1. Kind - Oil base Aniline dye
2. Other - All parts will be dyed twice



SPECIFICATIONS

PAGE 2

PRODUCT CATALOG NO.: C303 CLARINO

F. FINISH

1. Kind - Top coat of Nitrocellulose
2. Other - Must have semi gloss finish

G. GLUE

1. Kind - All purpose leather cement
2. Other - None

II. PROCESSES

A. EDGES - To be edged with a #3 hand edger or equal to give rounded effect on edges

B. GLUING - Applied to both parts and pressed together

C. SEWING - Approximately six stitches per inch and sewn tightly

D. BURNISHING - All edges burnished using a hard-burnishing wax

E. SANDING - All sewn edges to be sanded smooth

F. CREASING - N/A

GENERAL DESIGN AND CONSTRUCTION

The cover flap and mold are made from leather cowhide glued to Clarino and pressed together to form a permanent bond.

The case is constructed of three parts: (1) the back which also forms the cover flap, (2) the filler which is sewn to the back (3) and the mold which houses the handcuffs.

The back will be designed as to fold over the pocket and act as a cover. Two slots will be cut in the back to accommodate a duty belt.

To assemble the case, the filler will be glued and sewn to the back and the mold glued to this assembly and sewn in place. The edges will then be sanded and finished smooth, wet molded and polished.

Special attention will be given to "Processes" to insure a neat and uniform product.

All steps under "Processes" will be closely followed and the case will be constructed in a workmanship manner.



SPECIFICATIONS

PRODUCT NAME: GLOVE POUCH

PRODUCT CATALOG NO.: C321-1 W/SLITS CLARINO

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned cowhide
2. Weight - 3 oz. For the pocket - 4/5 oz. for the flap & back loop
3. Grade - N/A
4. Other - Clarino Black Stitch 3 1/2 oz.

B. HARDWARE

1. Snap - N/A
2. Metal Plate - N/A
3. Velcro - Hook & Loop
4. Other - None

C. THREAD

1. Kind - V346 Polyester
2. Size - Three Strand
3. Other - Mill dyed to match color of product

D. DYE

1. Kind - Oil base Aniline dye
2. Other - None

E. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi-gloss finish

F. GLUE

1. Kind - All purpose leather cement
2. Other - None



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: C321-1 W/SLITS CLARINO

II. PROCESSES

- A. EDGES - All edges to be edged with a #3 hand edger to give rounded effect to all edges
- B. GLUING - Applied to both parts and pounded together
- C. SEWING - Approximately six stitches per inch and sewn tightly
- D. BURNISHING -All edges burnished to a smooth finish with a 3M deburring wheel, using a hard- burnishing wax
- E. SANDING - All sewn edges sanded to a smooth finish
- F. CREATING - All unsewn edges creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

Clarino is glued to leather and pounded to form a good bond.

The design of the case is to carry two pair of surgical gloves housed in a compartment.

The case is of three parts: 1) The back which fits a 2 1/4" duty belt, also makes the flap cover with Velcro closure 2) The center filler that separates the belt from the gloves 3) The front that forms the compartment.

The size of the case is approximately 3 3/4" wide X 3 1/4" tall. The flap is secured in the closed position by a Velcro closure.

The back is glued and then sewn to the center filler. The front is then glued in place and sewn. The case is wet formed; the edges are sanded and burnished. In the final stage the product is cleaned and polished.

During construction, all steps set forth in "Processes" shall be closely followed.



SPECIFICATIONS

REVISED: 10.22.10

PRODUCT NAME: FLASHLIGHT RING

PRODUCT CATALOG NO.: S505-B CLARINO D CELL

I. MATERIAL

A. LEATHER

1. Kind - Vegetable tanned top grain cowhide
2. Weight - 5-5 1/2 oz.
3. Grade - Full grain
4. Other - None

B. CLARINO

1. Kind - Black Slick 3 1/2 oz.
2. Other - None
3. Other - None

C. HARDWARE

1. Snap - Two durable dot snap
2. Rivet - N/A
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - Black nylon Ring, 2"

D. THREAD

1. Kind - Nylon
2. Size - V69
3. Other - None

E. DYE

1. Kind - Oil base Aniline dye
2. Other - None



SPECIFICATIONS
PAGE 2

PRODUCT CATALOG NO.: S505 CLARINO

F. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi-gloss finish

G. GLUE

1. Kind - N/A
2. Other - None

II. PROCESSES

- A. EDGES - To be edged with #3 edger or equal to give rounded effects on edges
- B. GLUING - N/A
- C. SEWING - N/A
- D. BURNISHING - All edges to be dyed then finished with acrylic edge sealer
- E. SANDING - N/A
- F. CREASING - All edges creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The flashlight ring is constructed by attaching a nylon ring of specified inside diameter on a leather strap, by means of the bottom portion of the dot snap. The strap is ten inches in length by 5/8" wide. The strap is burnished and creased on the leading edges. The button part of the strap is located at the opposite end of the ring. The strap is folded to form the belt loop.



SPECIFICATIONS

REVISED: 04-10-92

PRODUCT NAME: HANDCUFF STRAP

PRODUCT CATALOG NO.: C308 CLARINO

I. MATERIAL

A. LEATHER

1. Kind - Selected parts of oak bark tanned cowhide
2. Weight - 5/6 oz.
3. Grade - Full grain
4. Other - None

B. CLARINO

1. Kind - Black slick
2. Weight - 1.1
3. Grade - N/A
4. Other - N/A

C. HARDWARE

1. Snap - One durable Pull-A-Dot snap
2. Rivet - One 5/6" copper tubular rivet
3. Buckle - N/A
4. Metal Plate - N/A
5. Other - None

D. THREAD

1. Kind - Z69 Nylon
2. Size - N/A
3. Other - None

E. DYE

1. Kind - Oil base Aniline dye
2. Other - The strap will be dyed twice during assembly

F. FINISH

1. Kind - Pigmented acrylic with top coat of Nitrocellulose
2. Other - Must have semi-gloss finish



SPECIFICATIONS

PAGE 2

PRODUCT CATALOG NO.: C308 PORVAIR

G. GLUE

1. Kind - N/A
2. Other - N/A

II. PROCESSES

- A. EDGES - Running edges will be edged with a #3 rampart hand edger or equal to give a rounded effect on edges
- B. GLUING - N/A
- C. SEWING - N/A
- D. BURNISHING - All edges burnished with a 3m deburring wheel using a hard-burnishing wax
- E. SANDING - N/A
- F. CREEASING - The running edges of the strap will be creased with a #5 creaser

III. GENERAL DESIGN AND CONSTRUCTION

The strap is made of cowhide and Clarino glued together and pounded to form a permanent bond.

The design of this product is such that a pair of handcuffs can be worn on the strap and cannot be pulled from the wearer's waist by outside forces yet makes the handcuff readily available to wearer.

A strap 11" long and 1 1/4" wide is used. The strap is folded over 3 1/2" and riveted to form the belt loop. The snap stud is located approximately 2 1/2" from the rivet. The Pull-A-Dot button is located 3/4" from the end of the strap. This end is then folded over and snapped to the stud portion of the snap.



SPECIFICATIONS

REVISED: 04.24.09

PRODUCT NAME: 2 1/4" NDUTY F.V. Duty Belt Ballistic Nylon Full Velcro Adjustable on Both Ends

I. GENERAL DESIGN AND CONSTRUCTION

The front and back of the belt is constructed of 1000 Denier Ballistic weave nylon and Velcro loop securely glued to a layer of non-woven fabric with thermal transfer capabilities and closed cell foam running full length and width adding rigidity to support the duty holster and accessories. Velcro loop runs the full length of the belt with 6" of hook at each end for size adjustment.

The edges have a nylon binding sewn in place using V70 bonded nylon thread. This binding will prevent fraying and give a finished look to the belt.

At one end of belt the polymer buckle (Cop Lock) with tri release a feature for quick and easy opening for the user but very difficult for any adversary, at the other end the Velcro hook and loop will permit waist size adjustment. A one inch wide elastic gore retaining keeper will keep the fold back in place.

Sizes are	S	28 thru 32
	MD	34 thru 38
	LG	40 thru 44
	XLG	46 thru 50
	XXLG	52 thru 56



SPECIFICATIONS

REVISED: 08.25.09

PRODUCT NAME: 1 1/2" NB125 F.V. Trouser Belt Ballistic Nylon Full Velcro

I. GENERAL DESIGN AND CONSTRUCTION

The belt is constructed of 1000 Denier Ballistic weave nylon and Velcro hook securely glued to a polymer stiffener running full length and width adding some firmness so as to support the gun belt.

The edges have a nylon binding sewn in place using V69 bonded nylon thread. This binding will prevent fraying and give a finished look to the belt.

The Velcro hook and loop will also permit waist size adjustment.

Sizes are	S	28 thru 32
	MD	34 thru 38
	LG	40 thru 44
	XLG	46 thru 50
	XXLG	52 thru 56



SPECIFICATIONS

07.29.09

PRODUCT NAME: NC300 Hidden Snap Single Handcuff Case Ballistic Nylon

I. GENERAL DESIGN AND CONSTRUCTION

Vertical or horizontal carry on a 2 1/4" duty belt, the case is constructed of a non-woven fabric with thermal transfer capabilities sandwiched in between 1000 denier ballistic weave nylon front and back.

The case is of three parts the flap, pocket and the belt loop, nylon web will fit a 2 1/4" duty belt.

The pouch is a standard tear drop shape, the top part of the pocket is cut low so as to permit easy grasping of the cuffs.

The pocket that houses the cuffs will be form molded to be rigid for a long-lasting good appearance.

The flap shall secure to the pockets by means of a hidden snap reinforced with Kydex.

All edges shall have a nylon binding sewn in place using B69 bonded nylon thread to prevent fraying and give a finished look to the product.



SPECIFICATIONS

PRODUCT NAME: NC309-F-4 Hidden Snap Mace Holder Ballistic Nylon

I. GENERAL DESIGN AND CONSTRUCTION

Vertical carry 2 1/4" duty belt.

The case is constructed of a non-woven fabric with thermal transfer capabilities sandwiched in between 1000 Denier ballistic weave nylon front and back.

The design of this mace holder is to fit a specific size canister.

The holder is of two parts 1. the flap which also makes the cylinder type pocket to house the canister 2. the nylon webbing belt loop.

When the holder is assembled the cylinder type pocket will be form molded to be rigid for a long-lasting good appearance.

The flap shall secure to the cylinder type pocket by means of a hidden snap reinforced with Kydex.

All edges shall have a nylon binding sewn in place using B69 bonded nylon thread to prevent fraying and give a finished look to the product.



SPECIFICATIONS

REVISED: 2/28/05

PRODUCT NAME: NSBC321-1 Glove Pouch Ballistic Nylon

I. GENERAL DESIGN AND CONSTRUCTION

Vertical carry on a 2 1/4" duty belt

The pouch is constructed of Ballistic weave nylon.

The design of this pouch is to hold 2 pairs of surgical gloves.

The pouch is of three parts 1. the flap which also makes a pocket to house 1 pair of gloves 2. center piece of nylon to form another pouch to hold 1 pair of gloves, 3. the nylon webbing belt loop.

The cover flap shall secure to the front pouch by means of a velcro closure.

All edges shall have a nylon binding sewn in place using B69 bonded nylon thread to prevent fraying and give a finished look to the product



SPECIFICATIONS

REVISED: 11-12-01

PRODUCT NAME: NS505 B Flashlight Holder Nylon Webbing

I. GENERAL DESIGN AND CONSTRUCTION

2" D cell to fit a 2 1/4" duty belt.

Flashlight holder shall have a high impact black nylon ring installed in the strap and sewn in place.

At both ends of the strap material shall be folded back 7/8 of an inch and sewn down to make a neat clean look.

Two sets of black snaps will be installed.



SPECIFICATIONS

REVISED: 7.12.07

PRODUCT NAME: ND422-MS Holder Ballistic Nylon

I. GENERAL DESIGN AND CONSTRUCTION

Vertical carry 2 1/4" duty belt.

The case is constructed of a non-woven fabric with thermal transfer capabilities sandwiched in between ballistic weave nylon front and back.

The design of the D422-MS is to fit hand held radios of similar size.

During assemble there will be a 14 gauge galvanized metal installed to form a platform so the radio can rest on while held in place by a 1" Velcro adjustable strap, the holder is snapped on the belt with two directional snaps.

All edges shall have a nylon binding sewn in place using B69 bonded nylon thread to prevent fraying and give a finished look to the product.



SPECIFICATIONS

05.12.09

PRODUCT NAME: NC121 OT Expandable Baton Holder with Open Bottom

I. GENERAL DESIGN AND CONSTRUCTION

Vertical carry on a 2 1/4" duty belt

The holder is constructed of a non-woven fabric with thermal transfer capabilities sandwiched in between Ballistic weave nylon front and back.

The design of this holder is to fit a specific size expandable baton and permit the extended baton to be carried.

The holder is of two parts 1. the body which also makes the cylinder type pocket to house the baton and 2. the belt loop is of a soft 1" web.

When the holder is assembled the cylinder type pocket will be form molded to be rigid for a long-lasting good appearance.

All edges shall have a nylon binding sewn in place using V69 bonded nylon thread to prevent fraying and give a finished look to the product



SPECIFICATIONS

REVISED: 03-26-19

PRODUCT NAME: NS502-1 Belt Keeper Nylon Webbing
To fit a 2 1/4" belt.

I. GENERAL DESIGN AND CONSTRUCTION

Belt keeper size is 7" x 1" wide at both ends of the strap, the material is folded back approximately 7/8" and sewn down to give a neat clean look. Two sets of black snaps will be installed.



SPECIFICATIONS

PRODUCT NAME: NS502-4 Belt Keeper Nylon Webbing

I. GENERAL DESIGN AND CONSTRUCTION

Belt Keeper length is 7" by 1 5/8" wide at both ends of the strap material is folded back 7/8 of an inch and sewn down to make a neat clean look. Two sets of black snaps will be installed.



SPECIFICATIONS

REVISED: 02.28.05

PRODUCT NAME: NS501 Key Ring Holder Nylon Webbing

I. GENERAL DESIGN AND CONSTRUCTION

Key Ring to fit a 2 1/4" duty belt.

Holder shall have a black plastic key snap and a 6805 key ring.

At both ends of the strap the material shall be folded back 7/8 of an inch and sewn down to make a neat clean look.

Two sets of black snaps will be installed.